



# KATflow 170

# Clamp-On ATEX Ultrasonic Flowmeter

# RUGGED. RESISTANT. RELIABLE.

For applications where harsh environmental conditions demand a more rugged instrument, the KATflow 170 provides a corrosion-resistant option as part of a fully ATEX-certified package. The flowmeter is intended for permanent operation in Zone 1 and 2 hazardous areas

and is a cost-effective choice for a variety of metering applications. The KATflow 170 demonstrates that even the most complex technical requirements can be met with straightforward solutions.



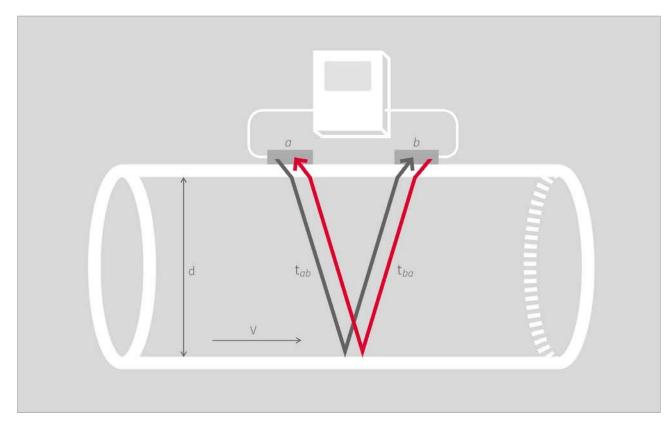
# **Katronic**Your Solution Starts With Our Product

# THE TECHNOLOGY BEHIND THE MEASUREMENT

The KATflow non-invasive flowmeters work on the transit time ultrasonic principle. This involves sending and receiving ultrasonic pulses from a pair of sensors and examining the time difference in the signal. Katronic uses clamp-on transducers that are mounted externally on the surface of the pipe and which generate pulses that pass through the pipe wall. The flowing liquid within causes time differences in the ultrasonic signals, which are then evaluated by the flowmeter to produce an accurate flow measurement.

The key principle of the method applied is that sound waves travelling with the flow will move faster than those travelling against it. The difference in the transit time of these signals is proportional to the flow velocity of the liquid and consequently the flow rate.

Since elements such as flow profile, type of liquid and pipe material will have an effect on the measurement, the flowmeter compensates for and adapts to changes in the medium in order to provide reliable results. The instruments can be used in a variety of locations, from measurements on submarines to installations on systems destined for use in space, and on process fluids as different as purified water in the pharmaceutical sector and toxic chemical effluent. The flowmeters will operate on various pipe materials and diameters over a range of 10 mm to 6,500 mm.



Sensors a and b work alternately to send and receive ultrasonic pulses. The sound waves ab travelling with the flow move faster than those travelling against it ba.











# **SPECIFICATION**

- Pipe diameter range 10 mm to 3,000 mm
- Temperature range for sensors
   -50 °C to +115 °C (-58 °F to +239 °F), higher temperatures available on request
- Robust IP 66 unit with LCD display and glass-fronted keypad
- Epoxy-coated aluminium or stainless steel enclosure
- Magnetic pen for safe and easy programming
- Measurement of two flows simultaneously

### **FEATURES**

- Suitable for installation in hazardous areas
- Dual flow monitoring with *sum*, *average*, *difference* and *maximum* calculations
- IP 68 stainless steel sensors as standard
- Process output options including current, open-collector, relay
- Communication options RS 485, Modbus RTU, Profibus PA and HART\* compatible output
- ATEX-certified PT100 probe for temperature compensation

# **ACCESSORIES**

- Optional sound velocity output function
- Stainless steel bracket for either pipe or wall mounting
- KATdata+ software for data evaluation

# **APPLICATIONS**

- Produced water measurements
- Methanol and water injection systems
- Product and interface detection systems
- Measurement of refined products
- Tanker unloading systems
- · Oil blending skids



# **FLOWMETER**

### Performance

Measurement principle Ultrasonic transit-time difference

Flow velocity range 0.01 ... 25 m/s
Resolution 0.25 mm/s

Repeatability 0.15 % of measured value, ±0.015 m/s

Accuracy Volume flow:

 $\pm 1 \dots 3$  % of measured value depending on application  $\pm 0.5$  % of measured value with process calibration

Flow velocity (mean): ±0.5 % of measured value

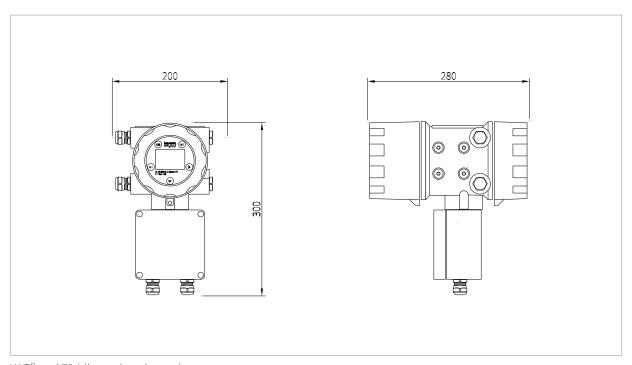
Turn down ratio 1/100 (equivalent to 0.25 ... 25 m/s)

Measurement rate 100 Hz (standard)

Response time 1 s (standard), 90 ms (optional)

Damping of displayed value 0 ... 99 s (selectable by user)

Gaseous and solid content of liquid media < 10 % of volume



KATflow 170 (dimensions in mm)

### Genera

Enclosure type Explosion-proof field housing, pipe mounted

Degree of protection IP 66 according to EN 60529

Operating temperature -20 ... +60 °C (-4 ... +140 °F)

Housing material Copper-free aluminium, polyurethane and epoxy-coated,

stainless steel (optional)

Protection concept Flame-proof (d), increased safety (e)

Ex-certification code II 2G Ex de IIB T6
Ex-certification number EPS 11 ATEX 1355 X

Measurement channels 1 or 2

Calculation functions Average, difference, sum, maximum (dual-channel use only)

Power supply 100 ... 240 V, AC 50/60 Hz

9 ... 36 V DC

Special solutions on request

Display LCD graphic display, 128 x 64 dots, backlit

Dimensions 270 (h) x 140 (w) x 280 (d) mm

(without cable glands and mounting support)

Cable glands Power supply: M20 x 1.5

Process inputs/outputs: 2 x M20 x 1.5

Communication: M20 x 1.5 Sensors: 2 x M20 x 1.5

Weight Approx. 4.0 kg

Power consumption < 10 W

Operating languages English, French, German, Dutch, Spanish, Italian, Russian, Czech, Turkish, Romanian (others on request)



KATflow 170 in operation



KATflow 170 with aluminium enclosure

# Communication

Type RS 485 (optional), Modbus RTU (optional), HART\* compatible

output, Profibus PA (optional)

Transmitted data Measured and totalised value, parameter set and

configuration, logged data

### Internal data logger

Storage capacity Approx. 30,000 measurements (each comprising up to 10

selectable measurement units), logger size 5 MB

Approx. 100,000 measurements (each comprising up to 10

selectable measurement units), logger size 16 MB

Logged data All measured and totalised values, parameter sets

### KATdata+ software

Functionality Download of measured values/parameter sets, graphical

presentation, list format, export to third party software,

online transfer of measured data

Operating systems Windows 8, 7, Vista, XP, NT, 2000

Linux

### Quantity and units of measurement

Volumetric flow rate m³/h, m³/min, m³/s, l/h, l/min, l/s

USgal/h (US gallons per hour), USgal/min, USgal/s

bbl/d (barrels per day), bbl/h, bbl/min

Flow velocity m/s, ft/s, inch/s

Mass flow rate g/s, t/h, kg/h, kg/min

Volume m³, l, gal (US gallons), bbl

Mass g, kg, t

Heat flow W, kW, MW (with heat quantity measurement option)

Heat quantity

J, kJ, kW/h (with heat quantity measurement option)

Temperature °C (with heat quantity measurement option)

# Process inputs (galvanically isolated)

Temperature PT100 (clamp-on sensors), three- or four-wire circuit,

measurement range: -50 ... +250 °C (-58 ... +482 °F),

resolution: 0.1 K, accuracy: ±0.2 K

Current  $0/4 \dots 20 \text{ mA}$  active or  $0/4 \dots 20 \text{ mA}$  passive, U = 30 V,

 $R_i$  = 50  $\Omega$ , accuracy: 0.1 % of measured value

# Process outputs (galvanically isolated)

Current 0/4 ... 20 mA active/passive ( $R_{Load}$  < 500  $\Omega$ ), 16 bit resolution,

U = 30 V, accuracy: 0.1 %

Digital open-collector Value: 0.01 ... 1000/unit, width: 1 ... 990 ms,

 $U = 24 \text{ V, I}_{max} = 4 \text{ mA}$ 

Digital relay  $2 \times Form A SPST (NO and NC), U = 48 \text{ V}, I_{max} = 250 \text{ mA}$ 

Voltage  $0 \dots 10 \text{ V, R}_{Load} = 1000 \ \Omega$  Frequency  $2 \text{ Hz} \dots 10 \text{ kHz, } 24 \text{ V/4 mA}$ 

HART\* compatible  $0/4 \dots 20 \text{ mA}, 24 \text{ V DC}, R_{GND} = 220 \Omega$ 



KATflow 170 in operation



KATflow 170 with stainless steel enclosure

# HAZARDOUS AREA TRANSDUCERS

### K1Fx, K4Fx

Pipe diameter range

Dimensions of sensor heads

Material of sensor heads

Material of cable conduits

Temperature range

Standard cable lengths

Degree of protection

Ex-certification code

Ex-certification number

Ex-protection method

Note

10 ... 250 mm for type K4Ex

50 ... 3,000 mm for type K1Ex

60 (h) x 30 (w) x 34 (d) mm

Stainless steel

PTFE

-50 ... +115 °C (-58 ... + 239 °F)

5.0 m

IP 68 according to EN 60529

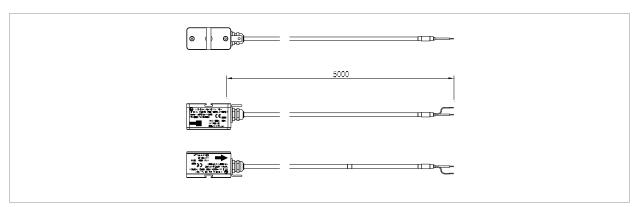
II 2G Ex mb IIC T4 - T6 X

II 2D Ex mb D 21 IP68 T80 °C - T120 °C X

TRAC 09 ATEX 21226 X

Encapsulation (m), high level of protection (b)

The transducers are approved for use in hazardous areas classified as Ex-Zone 1 and 2. They are connected directly to the flowmeter or via extension cables and Ex-approved junction boxes.



K1Ex/K4Ex transducers



K1Ex/K4Ex transducers



K1Ex transducers mounted using straps and clamps

# MOUNTING ACCESSORIES

### Genera

Diameter range and mounting types

Clamping set (metal strap with screw), stainless steel:

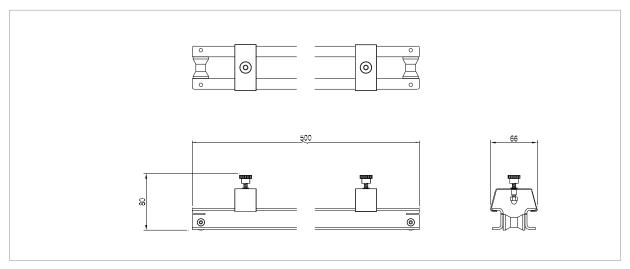
DN 10 ... 40

Metallic straps and clamps: DN 15 ... 310

Metallic straps and clamps: DN 25 ... 3,000

Metallic mounting rail and straps (available on request):

DN 50 ... 250 or DN 50 ... 3,000



Metallic mounting rail



Metallic mounting rail with transducers



KATflow 170 pipe mounted with 2" mounting frame

# ATEX PT100 CLAMP-ON TRANSDUCER

### Genera

Type PT100 (clamp-on transducer)

Degree of protection IP 66 according to EN 60529
Protection concept Flame-proof (d)
Ex-certification code II 2G Ex d IIC T6 Gb

Ex-certification number KDB 08 ATEX 135

Measurement range  $-50 \dots +250 \,^{\circ}\text{C} \, (-58 \dots +482 \,^{\circ}\text{F})$  Circuits  $-50 \dots +250 \,^{\circ}\text{C} \, (-58 \dots +482 \,^{\circ}\text{F})$ 

Accuracy T  $\pm (0.15 \,^{\circ}\text{C} + 2 \times 10^{-3} \times \text{T} \, [^{\circ}\text{C}])$ , class A

Accuracy  $\Delta T$   $\leq 0.1 \text{ K} (3 \text{ K} < \Delta T < 6 \text{ K}) \text{ corresponding to EN 1434-1}$ 

Response time 50 s

Dimensions of sensor heads  $190 \text{ (h)} \times 120 \text{ (w)} \times 90 \text{ (d)} \text{ mm}$ 

Material of sensor heads Copper-free aluminium, polyurethane and epoxy-coated,

stainless steel (optional)

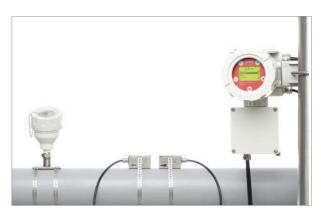
Material of cable jacket PTFE

Cable length To suit assembly

### lmages



ATEX PT100 transducer



ATEX PT100 transducer fixed to pipe with KATflow 170

# FLOWMETER AND ACCESSORIES

KF 170	Ult	rasonic flov	vmete	er KATfl	ow 170, c	perating	instructio	ons			
	Number of measurement channels										
	1 1 measurement channel										
	2	2 2 measurement channels <sup>1)</sup> Internal code									
	03 Internal code Power supply										
		1 100 240 V AC, 50/60 Hz 2 9 36 V DC Z Special (please specify)									
		End		e type							
		1								n, epoxy-coated, II 2G Ex de IIB T6	
		2				fronted, s	tainless	steel, II 20	G Ex	de IIB T6	
		Z			ease spe	cify)					
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			0	With							
			1		85 serial		n)				
			2			protocol <sup>2</sup>					
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					1 3	0,000 me	asureme	nts			
					2 1	.00,000 m	easurem <sub>e</sub>	ents			
						Special (pl					
					٦	emperat		pensation	n (TC	C) <sup>3)</sup>	
						) With					
	1 With TC incl. 1 x PT100 sensor, 3 m cable										
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								y output	:(SV	O) <sup>4j</sup>	
						0	Withou				
						1	With SV				
								cable ext		ion	
							PTJ	Withou		nation hay for DT100 consors	
							FIJ			nction box for PT100 sensors ension cable (length in m)	
									With.		
										extension cable (specify length in m)	
										onal items	
									- pui	Without (leave space blank)	
								F	PM	With 2 " pipe mounting bracket	
									ГА	With stainless steel tag (specify text)	
									SW	KATdata+ download software with RS 232 cable	

KF170 - 1 - 03-1 - 1 - 0 - CD - 0 - 0 - 0 - 0 - 00 / (example configuration)

 $The configuration is customised by choosing from the above-listed options and is expressed by the resulting code at the bottom of \ the table.$ 

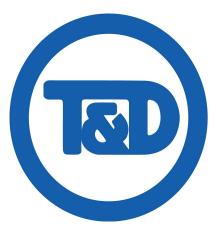
- 1) For simultaneous measurement on two seperate pipes or for measurement on one single pipe in a two-path sensor mounting configuration.
- 2) Modbus and HART\* compatible outputs can not be used in conjunction with other output options. Please consult factory for more information.
- $3) \quad \text{For temperature compensation in cases of significant changes in medium temperature during measurement.} \\$
- 4) For contactless product recognition and interface detection.

# TRANSDUCERS AND ACCESSORIES

K1	Transducer pair, pipe diameter range 50 3,000 mm									
K4	Transducer pair, pipe diameter range 10 250 mm									
Z	Special (please consult factory)									
	Temperature range									
	Ex Process temperature -50 +115 °C, including acoustic coupling paste (II 2G Ex mb IIC T4 - T6)									
	Z Special (please consult factory)									
	Internal code									
	1 Internal code									
	Degree of protection									
	1 IP 66 (standard)									
	2 IP 67 (please consult factory)									
	3 IP 68 (please consult factory)									
	Z Special (please specify)									
	Transducer mounting accessories									
	0 Without									
	3 Clamping set DN 10 40									
	4 Metallic straps and clamps DN 15 310									
	5 Metallic straps and clamps DN 25 3,000									
	7 Metallic mounting rail and straps DN 50 250 (transducer type K4)									
	8 Metallic mounting rail and straps DN 50 3,000 (transducer type K1)									
	Z Special (please specify)									
	Stainless steel tag									
	0 Without									
	1 With stainless steel tag (please specify text to be engraved)									
	Transducer connection type and extension cable length									
	O Without connector or junction box									
	C000 Wired transducer connection to flowmeter									
	JX Extension via ATEX-junction box									
	C005 With extension cable, 5 m length									
	C010 With extension cable, 10 m length									
	C With extension cable (specify length in m)									
Z Special (please specify)										
	Optional items									
	Without (leave space blank)									
	CA 5-point calibration with certificate									

The configuration is customised by choosing from the above-listed options and is expressed by the resulting code at the bottom of the table.

Ex-1-3-5 - 0 - JX - C010 / (example configuration)



K1

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