

Components and Solutions

Product Overview
for Process Automation



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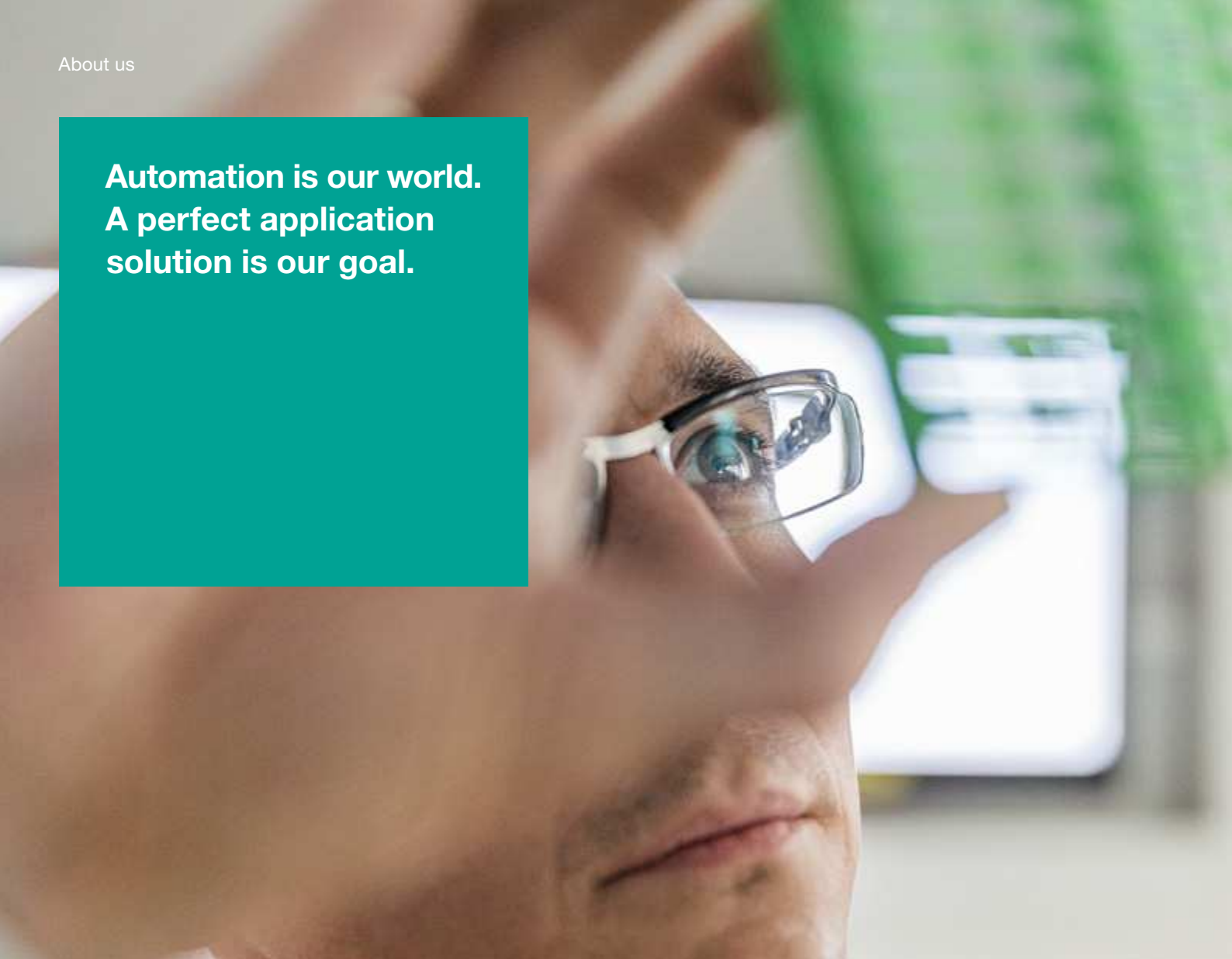


Your automation, our passion.

 **PEPPERL+FUCHS**







**Automation is our world.
A perfect application
solution is our goal.**

A willingness to take entrepreneurial risks, a pioneering spirit, and a firm belief in their own inventive powers – these were the assets that Walter Pepperl and Ludwig Fuchs started out with when they opened their Mannheim radio repair shop in 1945. Their invention of the proximity switch a few years later proved their strength. It was also the starting point in a successful history defined by close customer relationships as well as innovative automation technologies and procedures.

Then as now, our focus is directed squarely on the individual requirements of each customer. Whether as a pioneer in electrical explosion protection, or as a leading innovator of highly

efficient sensors – the close communication with our customers is what allowed us to become the leader in automation technology. Our main objective is combining state-of-the-art technologies and comprehensive services to optimize our customers' processes and applications.

For more information, please visit our website:
www.pepperl-fuchs.com

Table of Contents

Interface Technology	8
Isolated Barriers for DIN Rail Mounting	10
Isolated Barriers for Termination Boards	12
Zener Barriers	14
Surge Protection Barriers	15
Signal Conditioners K-System	16
Signal Conditioners SC-System	18
HART Interface Solutions	20
<i>WirelessHART</i>	22
Remote I/O Systems	26
LB Remote I/O Stations	28
FB Remote I/O Stations	30
FieldConnex® Fieldbus Infrastructure	32
FieldConnex	34
Intelligent Fieldbus	36
DART Fieldbus	38
Human-Machine Interface: VisuNet	40
HMI for Oil and Gas Industries	42
HMI in Life Science	44
Purge and Pressurization: Bebcu EPS®	46
Level Measurement Technology	50
PS3500 Power Supplies	54
Electrical Explosion Protection Equipment	58
Solutions for Explosion Protection	64
Project Planning Process	66
Customized Solutions	68
Global Reach	70

Solutions by Pepperl+Fuchs: Turning Your Ideas Into Successes



For more than 60 years, the name Pepperl+Fuchs has been synonymous with high-quality products, services, and solutions for processing systems in hazardous areas and harsh industrial environments. Experience spanning decades, a high level of application expertise, and continuous dialogue with our customers form the basis of a comprehensive portfolio for every requirement.

As a reliable partner, we understand our customers' individual processes and procedures and know their industries and requirements down to the last detail. We provide creative ideas and fresh impetus, preparing you for future tasks in ever more competitive markets. We oversee each project with a great deal of care and commitment, from the initial consultation to the commissioning stage and downstream support.

We make no compromises when it comes to quality, safety, and reliability. Only by applying the highest standards can we ensure that we are able to provide your processes with reliable protection. By applying this philosophy and by providing top-quality engineering, we set global benchmarks for technologies in the area of explosion protection. And we do so time and time again.



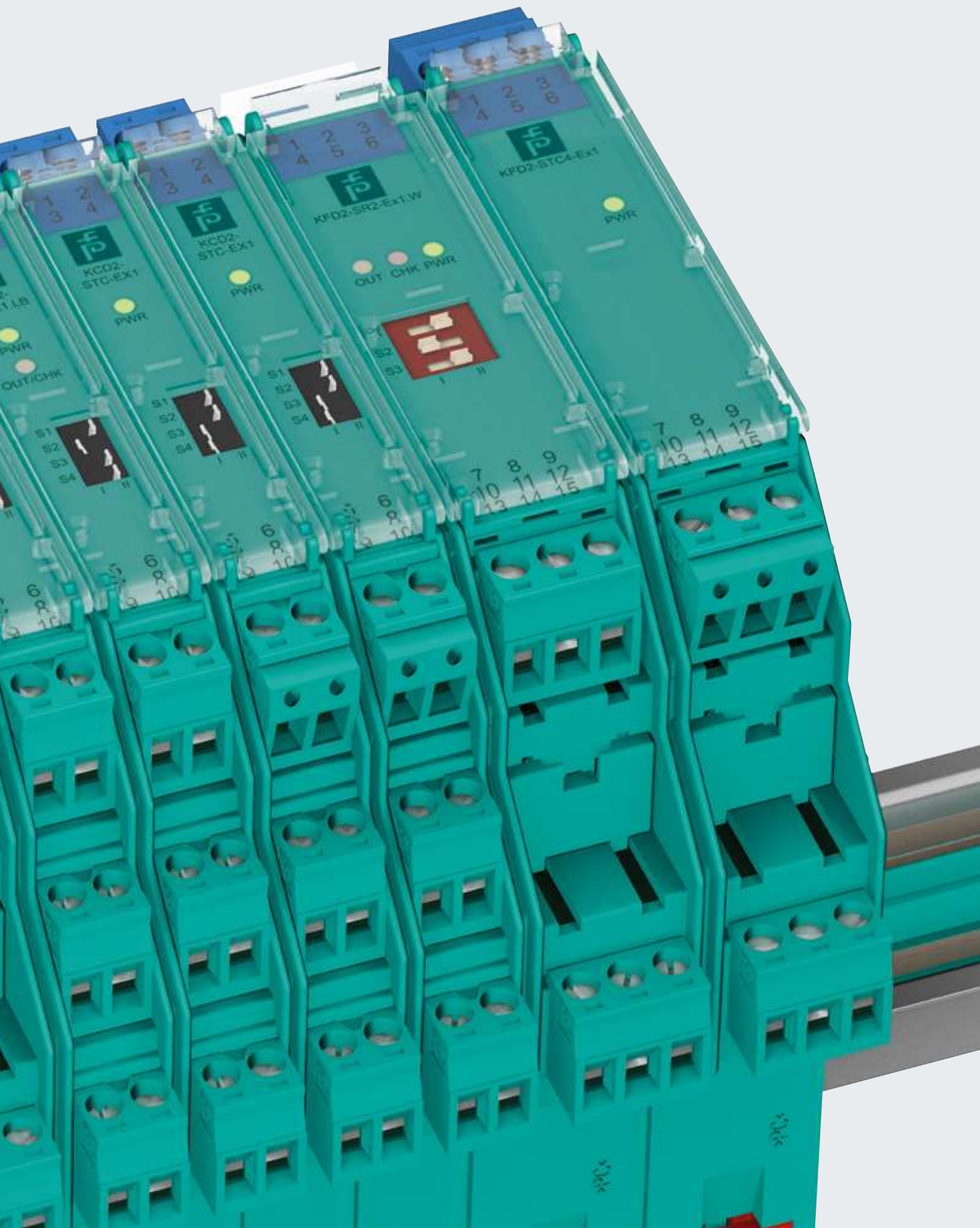
Reliable Processes – Signal after Signal

Safety, transparency, flexibility – the trusted technology of point-to-point wiring is tried-and-tested and globally established. The clear assignment of each signal to a terminal means the technology is easy to manage using simple resources. Since its inception, the classic interface technology from Pepperl+Fuchs has been an integral part of the process industry. From the Euro Cards of the 1970s to innovations such as prewired solutions, a large number of state-of-the-art modules and systems for hazardous and for safe areas are available to provide optimum support for all our customers' applications.

The wide variety of intrinsically safe isolated barriers within this range of products is one of the highlights. Various types of devices provide a completely reliable solution for the safe transmission of signals in hazardous areas for every requirement.

A large selection of signal conditioners protect system operators from interference in the signal transmission from the field device to the process control system. A portfolio comprising more than 100 modules ensures optimum signal quality and an unrivaled level of process reliability.





Flexible Solutions for all Applications

Safety for the process, safety for the plant operators, and an easy-to-implement protection method: the K-System provides a comprehensive portfolio with reliable modules, designed by the experts in intrinsic safety. For mixed applications with hazardous and nonhazardous areas, signal conditioners and isolated barriers can be combined.



K-System Mounted on Power Rail



Small 12.5 mm Modules

Typical Applications

Providing isolated barriers for hazardous areas and signal conditioners for safe areas, the K-System offers solutions even for mixed applications.

- Oil and gas industries
- Chemical industry
- Pharmaceutical industry
- Food industry

Key Benefits

- Power Rail for drastically reduced wiring, collective error messaging for flexible installation and expansion
- Simple maintenance with integrated diagnostics and quick change of modules during ongoing operation
- Simple configuration using DIP switches or software
- Many modules available with international approvals as well as SIL2 and SIL3 ratings without surcharge
- Easy documentation with reliable planning
- Horizontal and vertical mounting with no reduction in operating values
- Line fault detection for field circuits



20 mm Modules



Highly Functional 40 mm Device

Technical Features

- Various functionalities: from simple switch amplifiers to high-performance modules for temperature, frequency, and strain gauge bridges
- Compact, one-channel 12.5 mm wide modules providing single-loop integrity
- Maximum channel density in the 20 mm housings
- Only 5 mm per channel
- HART signal transparency

Highlights

- Since more than 25 years on the market
- Widest portfolio of its kind

More information can be found in the Pepperl+Fuchs brochure "Reliable Signals. Interface Technology Product Overview" and online at www.pepperl-fuchs.com/k-system

Minimal Wiring Efforts

The termination boards are characteristic of the intrinsically safe isolated barriers of the H-System. The internal wiring together with the control system-specific connectors and cables keep planning and wiring to a minimum. This simplifies mounting and significantly accelerates the commissioning process. All termination boards are tested with the original hardware of the respective control system manufacturer. The corresponding test reports are available.



HIC Barriers Mounted on a Termination Board



Termination Board

Typical Applications

The H-System is used for connecting the control systems of major control system manufacturers to field devices.

- Oil and gas industries
- Chemical industry

Key Benefits

- Considerably reduced expenditure for wiring, mounting, commissioning, and documentation
- Simple mounting of modules without tools
- Line fault detection for field circuits
- Many modules with international approvals as well as SIL2 and SIL3 ratings for simple and reliable planning and documentation



12.5 mm Module



18 mm Module

Technical Features

- Various functionalities: from simple switch amplifiers to high-performance modules for temperature, frequency, and strain gauge bridges
- Mounting of modules on coded slots of the termination board
- Mounting of termination boards on 35 mm DIN mounting rail in the control cabinet
- Control system-specific preassembled cables and termination boards
- HIC module with 12.5 mm housing width for single-loop integrity
- Maximum channel density in the 18 mm housings of the HID modules
- Only 4.5 mm per channel
- HART signal transparency

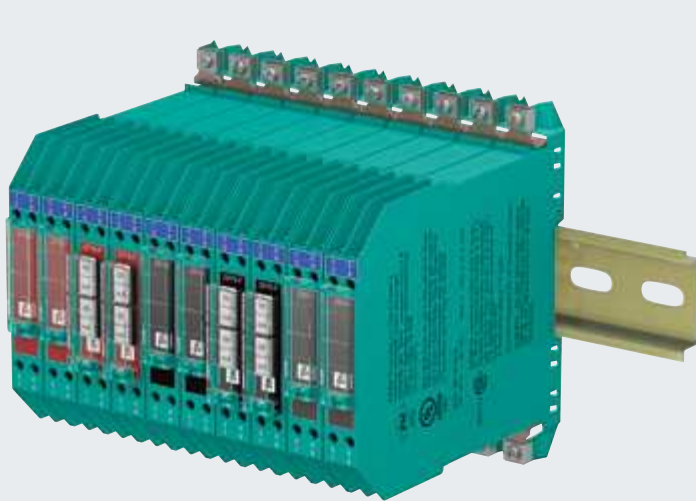
Highlights

- Single system for horizontal and vertical mounting across the entire temperature range with no reduction in operating values
- Tests of termination boards with original controllers from leading control system manufacturers with corresponding test reports
- Control system-specific connectors guarantee a quick and reliable connection of the signals to the automation systems
- Module change during ongoing operation

More information can be found at
www.pepperl-fuchs.com/h-system

Reliable Protection with Zener Barriers and Surge Protection Barriers

Zener barriers and surge protection barriers provide reliable protection and ensure a high level of plant availability: Zener diode barriers have long been a cost-effective and popular solution for providing intrinsic safety protection for circuits by limiting energy transferred to a hazardous location to safe levels. Surge protection barriers divert harmful voltage transients and surge currents to ground. They protect all measurement and control instruments inside a control room, in the field, or even inside a hazardous area.



Mounted Zener Barriers



Single Channel Barrier

Typical Z-System Applications

Zener barriers prevent the transmission of excessively high energy levels from the safe area to the hazardous area. They are used when galvanic isolation is not needed or otherwise provided.

- Oil and gas industries
- Chemical industry

Technical Features of the Z-System

- Limitation of energy supplied in intrinsically safe circuits
- High packing density with up to 4 mm/channel
- More than 75 variants for AC and DC as well as one-, two-, and three-channel modules
- No power supply requested



Field Mount Module



DIN Rail-Mounted Surge Protector

Typical Surge Protection Applications

Surge protection barriers ground dangerous current and voltages and protect electronic measurement and control devices.

- Prevention of the risk of subsequent coupling caused by poor wiring
- Reliable surge protection, e.g. from lightning strikes or switching processes

Types of Surge Protection Barriers

- K-System: snap-on surge protection for K-System modules
- Field Device: screw mounting for field devices with metal housing with degree of protection IP20; simple mounting in hazardous areas in a free cable gland of the field device
- AC power: plug-in surge protection for 115/230 V mains power supplies
- DIN Rail: universal module for DIN mounting rail

Highlights

- Cost-effective solutions with many variants
- Increased availability

More information can be found at
www.pepperl-fuchs.com/z-system
 and www.pepperl-fuchs.com/k-system

K-System Signal Conditioners – Convenient and Versatile

Through galvanic isolation, signal conditioners protect measurement and control circuits against false signals and dangerous surges. The conversion, standardization, and splitting of measurement and control signals are among further functions of these modules. Together with the isolated barriers the signal conditioners can be mounted space-saving on the Power Rail. Equipped with all system features of the K-System isolated barriers, such as power supply and collective error messages via power rail, they offer a versatile solution for a wide range of applications.



Mounting on Power Rail



12,5 mm Module

Typical Applications

- Water and sewage industry: level, flow, and temperature measurement; worm conveyor and screen control
- Food industry: temperature measurement, level measurement, pressure monitoring
- Wind turbines: frequency measurement, rotation speed monitoring, temperature measuring
- Hydropower plants: frequency and level measurement

Modules for Digital and Analog Signals

Digital Signals

- Switch amplifier for position feedback from the field
- Frequency converter for standstill and rotation speed monitoring
- Level measurement/overflow protection
- Relay modules

Analog Signals

- Measuring transmitter for the conversion of analog measured values to standard signals, e.g. for precise temperature measurement
- Transmitter power supplies with splitting function to provide measured values for other systems



20 mm Module



Highly Functional 40 mm Device

Technical Features

- Effective protection against measurement and control errors caused by false signals, and surge protection using high-quality galvanic isolation
- Signal conversion and splitting
- Analog outputs for adapting to sources and sinks
- Comprehensive portfolio for all signal types, including high-functioning modules
- Application range: -25°C to $+60^{\circ}\text{C}$

Highlights

- Power rail with power supply and collective error messages
- Power supplies for all established supply voltages
- Designed for functionality, versatility, and convenience
- Well suited for applications with Ex and non-Ex-signals

More information can be found in the Pepperl+Fuchs brochure "Isolation. Conversion. Protection. Signal Conditioners" and online at www.pepperl-fuchs.com/signalconditioner-k-system

SC-System Signal Conditioners – Compact and Efficient

Galvanic isolation, combined with practical features for applications in nonhazardous areas and the most compact of forms, is what makes SC-System signal conditioners stand out from the rest. They offer the exact functionality required in applications where hazardous areas are not a factor. Most importantly, they reliably protect signals, which can be endangered by factors such as equalizing currents in ground loops.



Mounting on DIN Rail



Splitter

Typical Applications

- Water and sewage industry: level, flow, and temperature measurement
- Food industry: temperature measurement, level measurement, pressure monitoring
- Steel, cement: temperature and level measurement, measurement of shunt signals
- Hydropower plants: level measurement

Modules for Digital and Analog Signals

- Transmitter power supply, also available in SMART and splitter versions
- Isolated amplifier for standard and \pm signals
- Passive isolator
- Temperature converter
- Switching amplifiers
- Speed monitoring devices/frequency converter



Switching



Rotation Speed Monitor



Temperature Converter

Technical Features

- Installation, power supply and collective error messages via Power Bus
- Power Bus is compatible with many systems in the signal conditioner market
- Power supply with 24 VDC
- Setup with DIP-switches or software
- Application range: -25°C to $+70^{\circ}\text{C}$

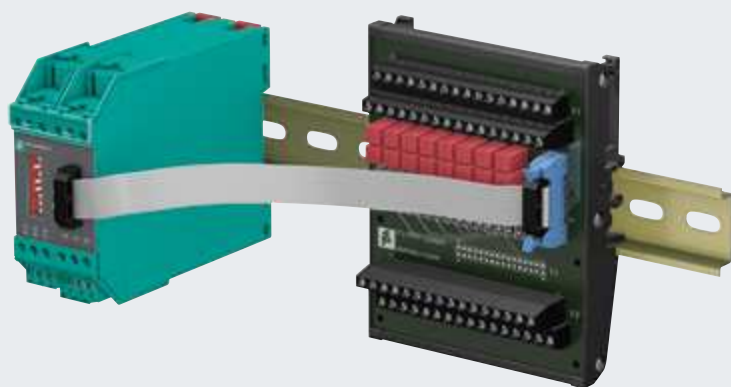
Highlights

- Compact design with a width of just 6 mm and a height of 97 mm
- High-class 3-way isolation (300 V working voltage/3 kV test voltage)
- Application range -25°C to $+70^{\circ}\text{C}$
- Optional with screw terminal or spring clamps

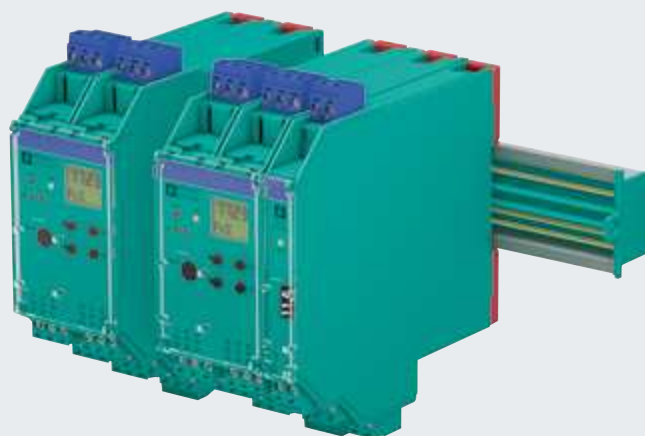
More information can be found in the Pepperl+Fuchs brochure "Reliability in Its Most Efficient Form. The SC-System." and online at www.pepperl-fuchs.com/signalconditioner-sc-system

More Process Information with HART Interface Solutions

The HART digital standard has been firmly established in the process industry for decades. More than 30 million HART-compatible field devices are in use worldwide. HART interface solutions from Pepperl+Fuchs include two HART multiplexer systems and a single-channel HART loop converter.



HART Multiplexer K-System



HART Loop Converter

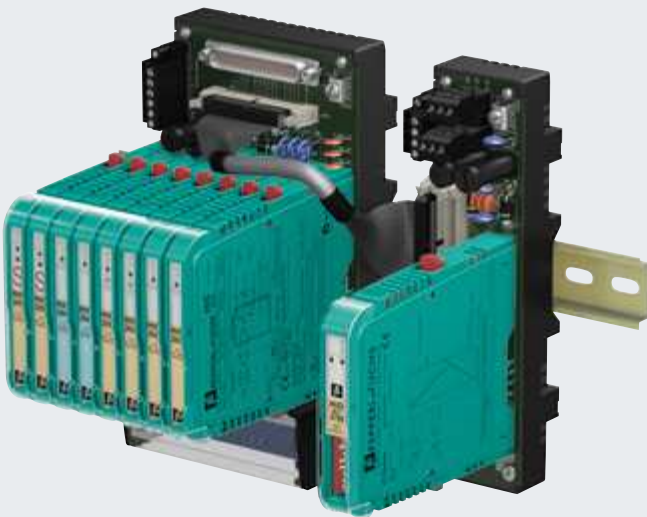
Typical Applications

HART enables additional functions to be incorporated in available topologies, allowing information such as the error diagnostics and other measurements to be accessed.

- Retrofitting of existing plants
- Reconfiguration of field devices in batch processes
- Activation and feedback of emergency valves
- Reading of status information from field devices

Key Benefits

- Access to additional information such as configuration and diagnostics data and measurements
- High operability due to early error messages
- Affordable solution for upgrading



HART Multiplexer H-System

	K-System	H-System
HART Multiplexer master	■	■
HART Multiplexer slave	■	
Termination Boards	■	■
HART Loop Converter	■	

HART Multiplexer

A multiplexer works similarly to a gateway that extracts the digital HART signal without disturbing or compromising the communication between the field devices and the DCS or PLC. It provides an ideal solution for existing control system installations that do not support HART-capable I/O.

- K-System HART multiplexer supports up to 256 field devices
- H-System multiplexer termination board supports up to 32 field devices

HART Loop Converter

The K-System HART loop converter is a single-channel isolated barrier for intrinsically safe applications. It gets up to four variables of a HART field device and offers three analog output signals, also maintenance- status- and diagnostics information.

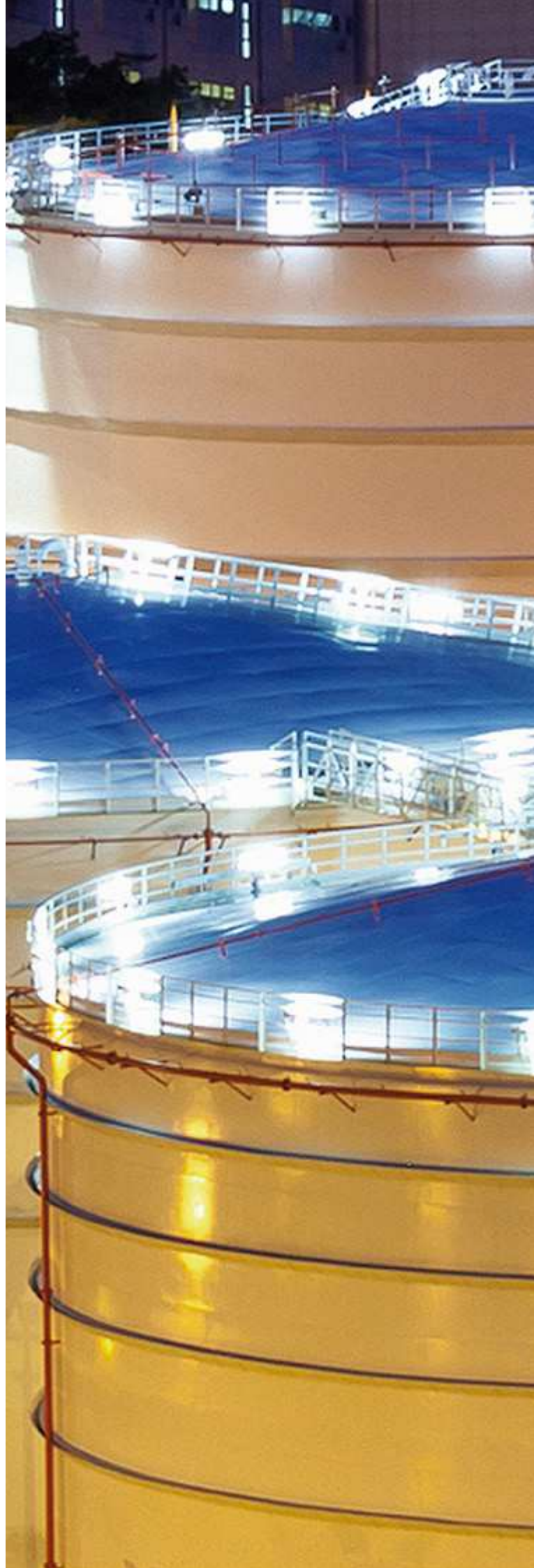
- Passive input for the connection to existing field loops without interference of the safety parameter
- Active input for transmitter supply
- Three outputs

More information can be found in the Pepperl+Fuchs brochure "HART Interface Solutions" and online at www.pepperl-fuchs.com/hart-interface

Minimum Expenditure for HART-Based Systems

WirelessHART brings wireless communication to the field with all the benefits of HART technology. Particularly for plants extending over a large geographical area or with difficult-to-access measurement points, this technology offers minimum expenditure and maximum convenience. The mesh network uses wireless adapters both as routers and repeaters and is independent of a central gateway. This enables the development of very extensive network structures in which any transmission failures can be compensated for automatically. This is a valuable plus point for the availability of the process plant.

WirelessHART technology from Pepperl+Fuchs is a cost-effective solution with perfectly coordinated components that significantly simplify every process step. From planning using 3-D simulation software and the intelligent gateway to the conversion of measurement values – and with an impressive price/performance ratio.





The Simple Wireless Network

Ready for operation, fault-free, and safe – *WirelessHART* offers a level of simplicity and convenience almost unrivaled by other technologies during installation, maintenance, servicing, and ongoing operation. It is resistant to environmental influences and provides reliable information in all ambient conditions. It offers a cost-effective alternative to time-consuming cable installations and extensive plants.



Gateway



Adapter

Typical Applications

WirelessHART is the perfect choice to install new measurements or upgrade existing field devices to measure temperature, level, pressure, and more. This enables greater insight into any process for optimization, flexibility in installation, and improves asset management as it reveals the information needed for preventive maintenance.

Key Benefits

- High-performance DTM for the *WirelessHART* Gateway and Web interface
- Wide range of supportable devices
- Hazardous-rated adapters and gateways
- Quick and easy commissioning
- Simple network diagnostics
- Complete flexibility in the selection of the control system manufacturer

Our gateways have native communications for Modbus TCP, RS485, and Ethernet IP.



BULLET



Temperature Converter

Technical Features

- WiNC 3-D simulation software allows seamless planning of the plant
- *WirelessHART* Gateway with redundant power supply and integrated network manager
- Adapters optional available as battery-powered or loop-powered version or with local/direct power option for use up to Zone 0, Class I and Div. 1
- Flameproof BULLET *WirelessHART* adapter
- *WirelessHART* Adapter for creating a *WirelessHART* interface for conventional HART and 4...20 mA field devices
- Aluminum adapter for harsh industrial environments
- *WirelessHART* temperature converter for the conversion of measurements into measured values and the transmission of data to the network

More information can be found in the Pepperl+Fuchs brochure “Wireless Sensing with *WirelessHART*” and online at www.pepperl-fuchs.com/wirelesshart

The Gateway between Two Technological Worlds

The successful use of Remote I/O demonstrates that the benefits of traditional technology cannot only be combined with advanced technology, but can also offer plant operators a whole host of advantages. The advantage of the clear assignment of a signal to a terminal is maintained, while existing nonsmart instruments can be easily integrated using the existing wiring. Investment costs can be reduced significantly through the modernization or expansion of existing plants. At the same time, wiring is considerably reduced, the need for space decreases, and new diagnostics information via the HART connection makes the process more transparent. This is the ideal and by far the most cost-effective way to modify plants and make them more competitive.

Pepperl+Fuchs identified and developed the potential of Remote I/O technology at an early stage. Our product family today includes sophisticated components with the most compact housing design in process automation for Zone 2 – this is a decisive factor for the user, as he can fully exploit the space that is available. The systems offered by Pepperl+Fuchs for the use in Zone 1 resp. Zone 2 have another, very important benefit to offer: keeping the topology of the LB and FB systems the same across the process control level simplifies planning and carrying out maintenance.





Greater Performance and Reduced Installation Space

Maximum performance for installations in hazardous areas in the smallest spaces – this is the key feature of the system. The capacity for more channels per participant than any other technology makes the LB remote I/O system the most compact and efficient system in process automation. The decentralized installation also contributes to the reduction of wiring and enables monitoring, configuration, and parameterization via control system.



LB Remote I/O System

Typical Applications

In any process automation installation, the LB system is versatile and is perfect for collecting any measurement signal as temperatures, pressures, levels, or any digital inputs for status reports and for controlling any outputs as proportional valves, solenoids, or indicators via a fieldbus. The LB remote I/O system can be installed in Zone 2, Class I, Div. 2 environments.

Key Benefits

- Compatible with the digital communication protocols FOUNDATION fieldbus, PROFIBUS, Modbus, and HART
- Compact system with minimum space requirements
- Maintenance of wiring and field devices at field level
- Maximum packing density
- Combination of Ex i and non-Ex components



Technical Features

- Mounting of backplane on standard DIN rail
- Plug-in modules with removable plugs, swappable
- Free combination of I/O modules for non-Ex and Ex i field connections in the same backplane
- Combination of single-channel and multichannel modules for the highest possible packing density
- Redundant gateway and power supply
- Backplane with shutdown groups for safety shutdown

More information can be found in the Pepperl+Fuchs brochure
“The Gateway between Two Technological Worlds. Remote I/O” and online at
www.pepperl-fuchs.com/rio

Robust Technology for Zone 1 Installation

The robust modules of the FB remote I/O system are ideal for harsh industrial environments and for use in Zone 1. The modules are based on the same engineering as the LB remote I/O system, meaning less work, easier planning, and significantly reduced costs for the plant operator. Depending on the application, the FB system is available in different housing design options.



FB Remote I/O System



Typical Applications

The FB system is used for the same applications as the LB system for installations in Zone 1.

Key Benefits

- Robust design for harsh environments
- Preservation of field level
- Maximum packing density
- Combination of Ex i and Ex e components

Technical Features

- Completely certified solution including backplane, housing, and modules, engineered by Pepperl+Fuchs
- Modules with removable plugs
- Free combination of I/O modules for Ex e and Ex i field connections in the same backplane
- Combination of single-channel and multichannel modules for the highest possible packing density
- Maintenance without hot work permit
- Backplane support power and communication gateway redundancy
- Ex e connections as removal protection (IP30)

The Ultimate in Transparency: FieldConnex® from Pepperl+Fuchs

Where processes require the highest level of transparency, and maximum availability is crucial for success, there is no alternative to fieldbus technology. FieldConnex products are high-performance components for fieldbus installations and infrastructure. They make the connection between the process control technology and field devices transparent – and therefore manageable. Sophisticated, intelligent diagnostic functions immediately recognize any undesired deviations, while state-of-the-art electronics isolate and prevent faults before they occur or can take effect. This system makes processes safer, more available, and more efficient than ever before.

Pepperl+Fuchs has always been very active in the area of fieldbus technology and has made key contributions to the development of this technology linking fieldbus and explosion protection. FieldConnex provides an innovative product portfolio with unique functions, ensuring maximum reliability and availability for any fieldbus infrastructure. The latest development is intelligent fieldbus. This includes diagnostic-enabled components with self-monitoring and fault detection, which are unique in the market and bring fault diagnostics and fault protection into the field for the very first time. No other technology offers greater safety or availability.

Innovations such as these provide the entire process industry with new opportunities – and this development process continues.



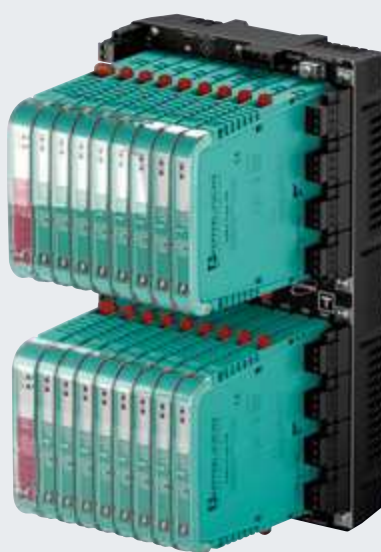


Continuous Diagnostics to Ensure Maximum Availability

Achieving 100% availability – this objective is the basis for all technological developments of the FieldConnex fieldbus technology. The key to maximum availability are seamless and continuous monitoring and diagnostics of the entire fieldbus installation. At the core of this technology is FieldConnex Advanced Diagnostics, which provides a high level of transparency and reliability. For the first time FieldConnex enables an Ethernet-based connection to higher level control systems via PROFINET. Consistency in communication protects the investment and provides the greatest transparency.



Segment Coupler 3 – The next generation



Compact Power Hub



Basic Segment Coupler

Typical Applications

FieldConnex is certified in accordance with all international standards and is in operation worldwide wherever flammable materials are processed or potentially hazardous atmospheres can arise.

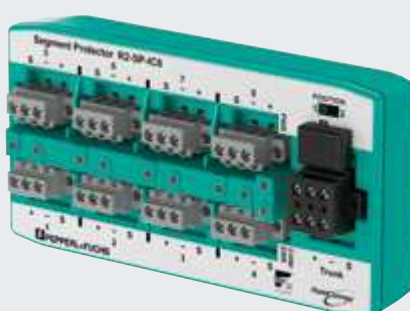
- Oil and gas industry: high availability including all methods of ignition protection relevant for fieldbus and diagnostic-enabled components providing high reliability
- Chemical industry: all FieldConnex components meet strict safety requirements and comply with environmental regulations
- Offshore and marine industry: special certified components for extreme environmental conditions
- Water, wastewater, and desalination: remote monitoring, configuration, and diagnosis of the automation system

Key Benefits

- Clear and consistent communication for best access to diagnostic data of the instrumentation
- Shortened commissioning and efficient troubleshooting via diagnostic tools
- Maximum safety with no limitation of power
- Widespread plants with long cable runs and many devices
- Investment protection for existing instruments in the case of retrofits



Fieldbus Diagnostic Handheld



Segment Protector



Temperature Multiinput

Technical Features

- Components for FOUNDATION Fieldbus H1 and PROFIBUS PA bus systems
- FieldBarrier and Segment Protector: intrinsically safe connection to the high-power trunk with intelligent fault protection
- Power Hubs: power supply with integrated fieldbus diagnostics
- Basic Power Supply and Segment Coupler for small plants and the most compact installation
- Advanced Diagnostics: diagnostic module on the Power Hub, also optional integration as FOUNDATION fieldbus H1 nodes via EDDL device description

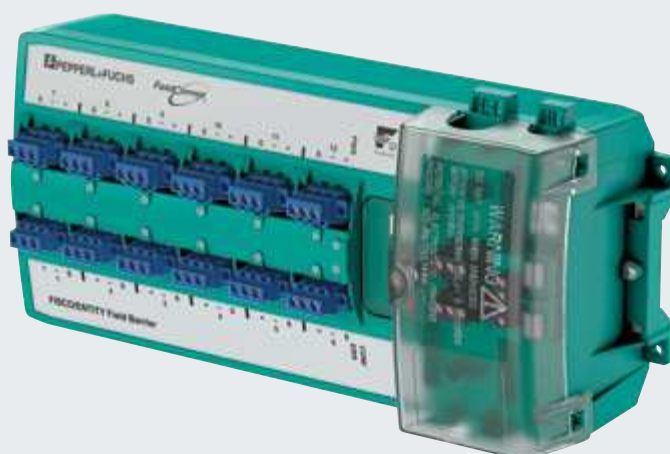
More information can be found in the Pepperl+Fuchs brochure "Product Overview FieldConnex® Fieldbus Infrastructure" and online at www.pepperl-fuchs.com/fieldconnex

The First Fieldbus Infrastructure with Diagnostic Capability in the Field

Identifying, preventing, and isolating faults – these functions best characterize FieldConnex components equipped with features capable of performing diagnostics. An alarm message reports the unwanted condition immediately and/or faults are efficiently and reliably isolated directly in the field. This user-oriented state-of-the-art technology sets a new benchmark for plant safety and availability.



Diagnostic Gateway



FieldBarrier

Diagnostic Gateway

- Reliable monitoring of the control cabinet
- Integrated, easy-to-configure I/O

FieldBarrier and Segment Protector

- Self-monitoring FieldBarrier
- Excellent fault detection and isolation well beyond simple short circuits
- Integrated diagnostics of physical layer at each output
- Extremely compact housing
- Supports up to 31 nodes in any hazardous area

Lightning Protection

- Self-monitoring lightning protection
- Alarm indication prior to module exhaustion
- Immediate alarm message on-site and in the control room with location information

Enclosure Leakage Sensor ELS-1

- Protection against even the smallest amount of penetrating moisture
- Immediate alarm signal to the control room with device tag
- Can be used in a junction box, field device, or control cabinet



Surge Protector Trunk



Surge Protector Spur



Enclosure Leakage Sensor

Highlights

- Maximum protection from the control room to the field device and all critical points in-between
- Seamless diagnostics and monitoring in the
 - Field device
 - Field junction box
 - Control cabinet
- Convenient, intelligent monitoring without configuration
 - With the Diagnostic Manager software
 - Optimal communication quality established during plant start up
 - Up-to-date protection after each service on instruments in the field

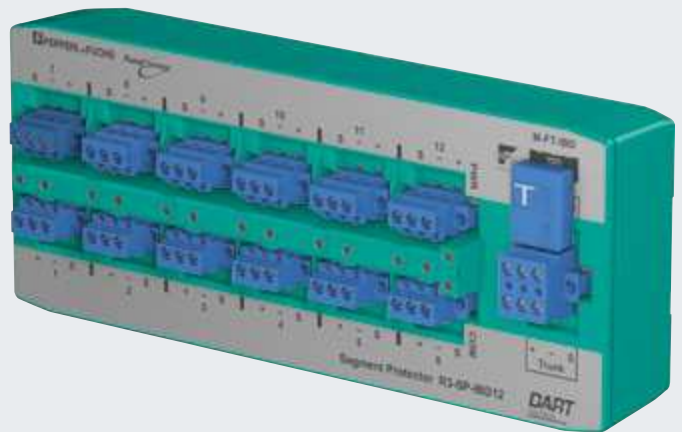
More information can be found in the Pepperl+Fuchs brochure "Intelligent Fieldbus – Keeps Your Process Running" and online at www.pepperl-fuchs.com/intelligent-fieldbus

The Intrinsically Safe High-Power Trunk

DART technology is an innovation from Pepperl+Fuchs. What makes it unique is its ability to transmit large amounts of power while at the same time maintaining intrinsic safety. This ensures maximum protection enabling long cable runs of up to 1000 m while at the same time allowing for 10 or more instruments on one segment.



DART Power Hub



DART Segment Protector

DART Power Hub

- Intrinsically safe redundant power supplies
- Host interfaces adapted to the process control system
- Optional Diagnostic Module for monitoring the physical layer

DART Segment Protector

- Integrated short-circuit protection at the spur
- Spur length up to 200 m
- Installation in Zone 1
- Connection of up to four Segment Protectors to a cable length of up to 1000 m



DART Segment Coupler 3

DART Segment Coupler 3

- Freedom in plant design
- Transparent coupling to PROFIBUS DP

Insightful Solutions

The complexity of modern processes and high-tech machinery require HMI systems and components directly in the process area. Adding to this complexity are processes with hazardous areas. Typically, these HMIs are subject to moisture, extreme temperature shifts, and the use and abuse of daily operations. To ensure process availability, a high level of engineering expertise and experience is required of your HMI supplier.

With VisuNet, Pepperl+Fuchs has developed HMI systems and components that draw on decades of experience and expertise in hazardous locations. This product range satisfies even the most demanding requirements for process visualization and is used worldwide in oil and gas exploration, refineries, life sciences, and chemical production facilities – from a panel PC in a drilling console monitoring the drilling process on a platform, to an operator workstation automating batch processes, or formulation in a pharmaceutical facility. Each and every day, operators around the world rely on the quality and protection provided by our continuous-duty HMI products.



HMI Solutions

automation, our passion.

 **PEPPERL+FUCHS**



Rugged HMI for the Oil and Gas Industries

Demanding industrial applications such as the extraction of fossil fuels bring visualization systems to the limits of endurance. VisuNet HMI workstations and panel components were developed for such extreme conditions in continuous-duty operations. They are guaranteed to withstand the rugged conditions common to each stage of oil and gas exploration, refining, and transportation.



VisuNet IND



VisuNet XT

Typical Applications

- Petrochemical production
- Blending processes
- Compressor and pumping stations
- Tank and terminal storage
- Tanker filling stations
- Gas plants/fractionation plants
- LNG production

Key Benefits

- Extremely robust design provides product longevity
- Reliable performance under adverse environmental conditions
- Globally certified for ATEX, IECex, and NEC
- Field-maintainable HMI units

Technical Features

- Durable enclosures
- Wide range of operating temperatures
- Sunlight-readable displays



VisuNet EX 1



VisuNet Panel Mount PC Solutions

Highlights VisuNet XT

In fossil fuel exploration, harsh conditions can be extremely problematic for drilling equipment as well as for the control and monitoring of equipment. To increase efficiency, rugged panel PC and software applications have replaced many hydraulic gauges, recorders, and counters used for drilling wells. This requires an HMI solution properly engineered to deliver shear strength and processing speed. Applications for VisuNet XT are:

- Drillers monitors
- Compressor controls
- Mud logging
- Safety systems
- Choke controls

More information can be found in the Pepperl+Fuchs brochure “VisuNet Solutions. Rugged HMI Solutions for the Oil and Gas Industries” and online at www.pepperl-fuchs.com/hmi

High-Tech Components for Life Science Applications

Applications in regulated industries such as the pharmaceutical and food and beverage industries are determined by current international GMP guidelines. The VisuNet portfolio matches GMP requirements both in form and function. Our life science portfolio is designed for cleaning and proper drainage with SS finishes – typical life science HMI requirements.



VisuNet GXP



VisuNet GMP

Typical Applications

- Batch and dosing control
- Tablet and filling machines in the
 - Pharmaceutical industry
 - Food industry
 - Cosmetics industry
- Production of perfumes and flavorings

Key Benefits

- Designed in line with common GMP requirements
- Ideal for clean room and hygienic applications
- Focused products that solve the environmental challenges and obstacles presented by taking HMIs into hazardous areas
- Innovative RM Shell for easy integration and management of virtualization architectures

Technical Features

- Sleek, smooth housings and continuous glass front displays to support optimal cleaning
- Multi-touch displays
- Resistant to chemicals and detergents
- Globally certified units for Zone 1, Zone 2, and Class I, Div. 1/2



VisuNet Panel Mount Solutions



VisuNet Edge

Highlights VisuNet RM Shell 4.1

- Next-generation firmware for Pepperl+Fuchs VisuNet Thin clients
- Replaces Windows Explorer and restricts operators from system access
- Simplified, touch-optimized user interface
- Full compatibility with PC-based and virtualized process control systems
- Ensures a secure and reliable connectivity
- Developed within the Microsoft® Windows Embedded Standard 7 framework to support IT compliance

More information can be found at
www.pepperl-fuchs.com/hmi

Engineering in Ex p

Purge and pressurization is the most flexible Ex protection method, because it allows the use of non-Ex electrical equipment in hazardous areas. Standard components are easily installed in an Ex p enclosure. Flammable gas collected inside the enclosure is removed and the accumulation of gases or ignitable dust within the pressurized enclosure is prevented. By establishing and maintaining an overpressure within the housing by air or inert gas, the entering of an explosive atmosphere is prevented.

Pepperl+Fuchs Bebcos EPS systems form a comprehensive portfolio suitable for all requirements and are a safe and economical solution. Many of the units are globally certified, which makes specification, installation, and operation easier. User-friendly interfaces and menu-driven, easy programming guarantee ease of use.

For very specific requirements, the design engineers in our Solution Engineering Center (SEC) in the U.S., Europe, and Asia will design and manufacture a custom, certified enclosure assembled to your specifications – including all the necessary system approvals and certificates.





Purging Solutions for Every Demand

Fully automatic systems with many functionalities or standard programs for simple implementation – the Bebcos EPS product range offers solutions for every application. Each system has been designed and engineered with a user-friendly programming interface and standard configurations to simplify implementation, and all components and solutions are supplied with certificates and system approvals.



6500 Series



6000 Series

Typical Applications

- Process control cabinets
- Indoor or outdoor control panels
- Hazardous locations HMIs
- Gas analyzers
- Motors, filling and weighing systems

Key Benefits

- Controls the temperature inside the enclosure
- Prevents moisture and dust accumulation
- Requires little maintenance and provides easy access to equipment
- Customized certified solutions with all the necessary certificates
- Increases the life expectancy of expensive electronics

Technical Features 6500 Series

- Compact systems designed for Zone 1/21 locations
- Reduces classification with the protected enclosure from Zone 1/21 to nonhazardous
- RS485 with HART communication port and Bluetooth compatible for remote diagnostics
- Continuous flow functionality for dilution applications



5500 Series



3000 Series

Technical Features: 6000 Series

- Fully automatic and field-configurable system
- Reduces classification inside enclosure from Zone 1/Div. 1 to a nonhazardous area
- Automatic Rapid® exchange for temperature control and leak compensation
- Globally certified for ATEX, IECEx, and NFPA 496 standards

Technical Features: 5500 Series

- Small and compact system
- Reduces the classification within the protected enclosure from a Zone 2/Div. 2 to a nonhazardous area
- The unit is field-configurable, making it easy for users to select the program for their application using the menus on the display screen

Technical Features: 3000 Series

- Reduces the classification within the protected enclosure from a Zone 1/Div. 2 to a nonhazardous area
- Supports differential pressure switch and alarm outputs
- Various mounting options and component kit
- Simple pneumatic system with effective, well-proven design

More information can be found in the Pepperl+Fuchs brochure "Purge and Pressurization Systems. The Leaders in Purging Technology" and online at www.pepperl-fuchs.com/purge

The Highest Level of Precision for All Measurement Tasks

The reliable monitoring of limit levels and highly precise data on levels and consumption are essential for efficient plant management. This monitoring requires solutions that are perfectly tailored to the measurement requirements. Additionally, they must also optimally support the most demanding of customer processes. The large number of measurement tasks, which also require a wide range of products, represent a major challenge here.

The Pepperl+Fuchs product portfolio provides users with almost unlimited options. Whether it is the housing, material, or coating – the measurement technology can be tailored precisely to all specific customer requirements and can be used universally, no matter what the medium and even under the most difficult of measuring conditions.

Technology that can be used at every location worldwide is a matter of efficiency for international companies. The portfolio also meets this requirement: Pepperl+Fuchs measurement technology is equipped with all common process connections and meets all technical requirements defined by national and international standards.





The Method Is What Matters: Reliable Measurements in Any Medium

Precise, self-monitoring, reliable, and robust – level measurement technology from Pepperl+Fuchs guarantees the greatest possible process reliability for every device. Which solution perfectly meets the individual requirement depends primarily on the right measurement process and the appropriate measuring principle. Pressure, vibration, ultrasonic, float – the range of measuring methods is extensive and the right sensor is also selected based on the consistency of the medium.



Vibration Fork LVL-M



Ultrasonic Sensor LUC-M



Guided Microwave Pulscon LTC

Typical Applications

Whether in the oil and gas industry or for pharmaceuticals, the chemical industry, or water and wastewater – level measurement technology is used everywhere in modern process facilities. Levels are commonly monitored in a number of areas, ranging from bulk goods to pastes and liquids in tanks, filling stations, silos, and transportable containers.

Limit Value Detection

- Overflow safety device
- Minimum/maximum controls
- Overflow and dry-run protection

Continual Measurement

- Consumption determination
- Loss control
- Balancing
- Stocking
- Storage capacity



Vibration Fork Vibracon S LVL-B



Pressure Sensor LHC-M



Pressure Sensor PPC-M

Key Benefits

- Maximum precision
- Self-monitoring sensors
- Sensor technology for all measurement processes and measurement principles
- Reliable measurement results irrespective of medium
- Maximum process reliability

Limit Level Measurement	Continual Measurement
Fixed <ul style="list-style-type: none"> ■ Vibracon S ■ Capacitive trip amplifier 	Fixed <ul style="list-style-type: none"> ■ Ultrasonic ■ Pulscon
Liquid <ul style="list-style-type: none"> ■ Vibracon ■ Conductive electrodes ■ Magnetic immersion probe ■ Floating switches 	Liquid <ul style="list-style-type: none"> ■ Ultrasonic ■ Pulscon ■ Magnetic immersion probe ■ Level sensor ■ Pressure transmitters

More information can be found in the Pepperl+Fuchs brochure
 “Level Measurement Product Overview” and online at
www.pepperl-fuchs.com/level

Improving Operational Integrity

Digital networks operate in some of the most demanding industrial environments. Process safety valves and control systems are typically dependent upon low-cost, industrial-grade power supplies not designed for 24/7 operation. A single power supply failure has a catastrophic effect at continuous-process facilities that equates to a tremendous amount of lost revenue.

Monitoring power, not unlike a traditional process variable, means transparency and added protection for critical loops. Power redundancy and detailed diagnostics guarantee that system functionality continues even during a supply failure. Reducing the probability of failure and improving safety is a decisive step towards system integrity.





Designed for 24/7 Operation: Reliable Technology with Integrated Diagnostics

Redundancy, diagnostics, high immunity, and industry-leading efficiency for demanding environments – the PS3500 power supplies provide performance at the highest level for all process industries. All modules are configurable and allow full N+1 or N+N redundancy for critical system power requirements.



PS3500 Power Supply System – 45A



PS3500 Power Supply System – 90A

PS3500 Diagnostics Module

PS3500 has a new power supply diagnostic module. It plugs directly into the backplane for real-time system diagnostics and features a local display for immediate feedback on primary- and secondary-side operating parameters. The simple-to-understand information will easily integrate into plant asset-management software programs and will complement the existing FieldConnex Diagnostic Module. This mission-critical information will help improve maintenance functions and prevent unplanned shutdowns.

- Monitors operating parameters and sets warning and alarms for negative shifts in input/output voltages, current, and temperature
- Two-way indication – Diagnostic Module LEDs and Asset Management System (DTM, HART, and EDDL)
- The diagnostic module is transparent to the system and the communications are galvanically isolated

Typical Applications

- Redundancy for 24 V power to instrumentation
- Vibration monitoring systems
- Bulk power for control system cabinets

Typical Applications for N+1 redundancy

- Continuous process facilities – refineries
- Emergency shutdown systems/SIL3
- Offshore platforms
- Fieldbus projects



PS3500 Diagnostics Module

Key Benefits

- Improved operational integrity
- Identical monitoring of power as other control variables
- Additional protection in critical loops
- Reduced failure probability

Technical Features

- Simple hot-swappable removal of a module without causing system shutdown
- Operates at 91% efficiency, allowing higher ambient temperature conditions
- Active load sharing and high system reliability (no internal fans)
- Universal AC or DC input and 22.5 to 30 V DC adjustable output

More information can be found in the Pepperl+Fuchs brochure "Unrelenting Current. Powering Availability with PS3500 Power Supplies" and online at www.pepperl-fuchs.com/ps3500

All Angles Covered: A Flexible Portfolio for a Variety of Applications

The variety of applications in hazardous locations is almost unlimited, and even common applications can entail a wide range of requirements depending on the type of protection, the industry, or country-specific guidelines. To meet all these requirements, it is necessary to offer customers a wide range of flexible and adjustable products and systems.

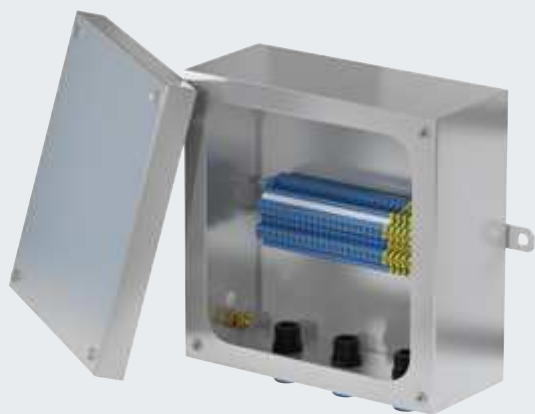
The range of electrical components and systems offered by Pepperl+Fuchs for explosion protection is specially tailored to this range of requirements. All functions required for installation and operation are available, ranging from terminal boxes and local control stations to comprehensive complex control systems. The various product lines are based on high-quality enclosures and components of the increased safety, intrinsic safety, and flameproof types of protection. They are available in a wide range of functions, sizes, and materials. No matter how specific the requirements are, the optimum adjustment to any application can be ensured.





Remarkably Diverse: Functions for Every Application

Signaling, monitoring, control, and distribution are the key tasks of the components and systems for explosion protection. Pepperl+Fuchs products allow for quick installation and commissioning and offer the user an unrivaled selection of functionalities and configurations.



Terminal Boxes Ex e, Ex ia



Terminal Boxes Ex d IIC



Control Units Ex e

Typical Applications

All products offer a high degree of protection for electrical installation – including in difficult environmental conditions. The products are suitable for installation in:

- Production plants with hazardous areas
- Production areas with high levels of dust generation
- Aggressive environments commonly found in marine and offshore applications
- Areas with strict hygiene guidelines (e.g. pharmaceuticals, food and beverage)

Key Benefits

The portfolio offers a high level of flexibility that reliably meets every conceivable customer requirement.

- All kinds of cable glands
- Freely selectable number and type of terminals with terminal and junction boxes
- Large selection of control and monitoring functions with free combination of operating elements
- Robust enclosures for all environmental conditions
- High surface quality with resistance to aggressive media
- Large selection of enclosures sizes and variants



Control Units Ex d IIC



Control Stations Ex e



Control Stations Ex d IIB

Technical Features

- Ex d, Ex e, Ex i, Ex tb certifications
- Various enclosure materials: glass fiber reinforced plastic (GRP), aluminum, stainless steel, and cast iron
- Electropolished, shot-peened, or epoxy-coated surfaces
- Extensive range of installation components and accessories

Highlights

- Unlimited flexibility: control stations and local control units can be equipped with a broad range of control functions and allow installation of more than 50 operating elements in a single enclosure
- The highest degree of protection for all applications: various enclosure variants in different types of protection and materials ensure the right solution for every application

More information can be found in the Pepperl+Fuchs brochure "Explosion Protection Equipment" and online at www.explosionprotection.com

Maximum Protection in the Harshest Conditions

Switching, monitoring, and distribution solutions are important components for controlling processes. An explosion-protected design is often not available, and many times the safe area is too far away from the sensors and actuators. Flame-proof systems offer an efficient solution.



Power Switching Ex d IIB



Motor Starter Ex d IIB



Control Panel Ex d IIB Type EJB

Typical Applications

Flameproof control and distribution systems are used whenever electrical installations and automated production operations need to be safely protected against explosions and environmental influences.

- Control systems on drilling rigs
- Operations with significant dust exposure
- Operations with aggressive and corrosive media
- Oil and gas processing

Key Benefits

- Protected switching of drives and power circuits in hazardous zones
- Cost savings by means of the use of non-Ex components in hazardous areas
- Increased efficiency due to configurations exactly according to your specifications
- Cost savings thanks to the simple and quick installation of Ex de combination solutions
- Lower maintenance and servicing expenditure due to protection against environmental influences



Control Panel Ex d IIB Type ASM



Control Panel Ex d IIC Type GUB



Control Panel Ex d/Ex e combined

Technical Features

- Flameproof enclosures Ex d IIB or IIC
- Customer-specific installation of non-Ex components
- Enclosure materials: aluminum, stainless steel, and cast iron
- Large selection of enclosure sizes and variants
- Large selection of certified operating elements and accessories

Highlights

Solutions with combined Ex d/Ex e types of protection: the use of these solutions offers the plant operator significant benefits during installation and operation. The Ex d housing incorporates all the non-Ex components and is delivered as a complete certified solution.

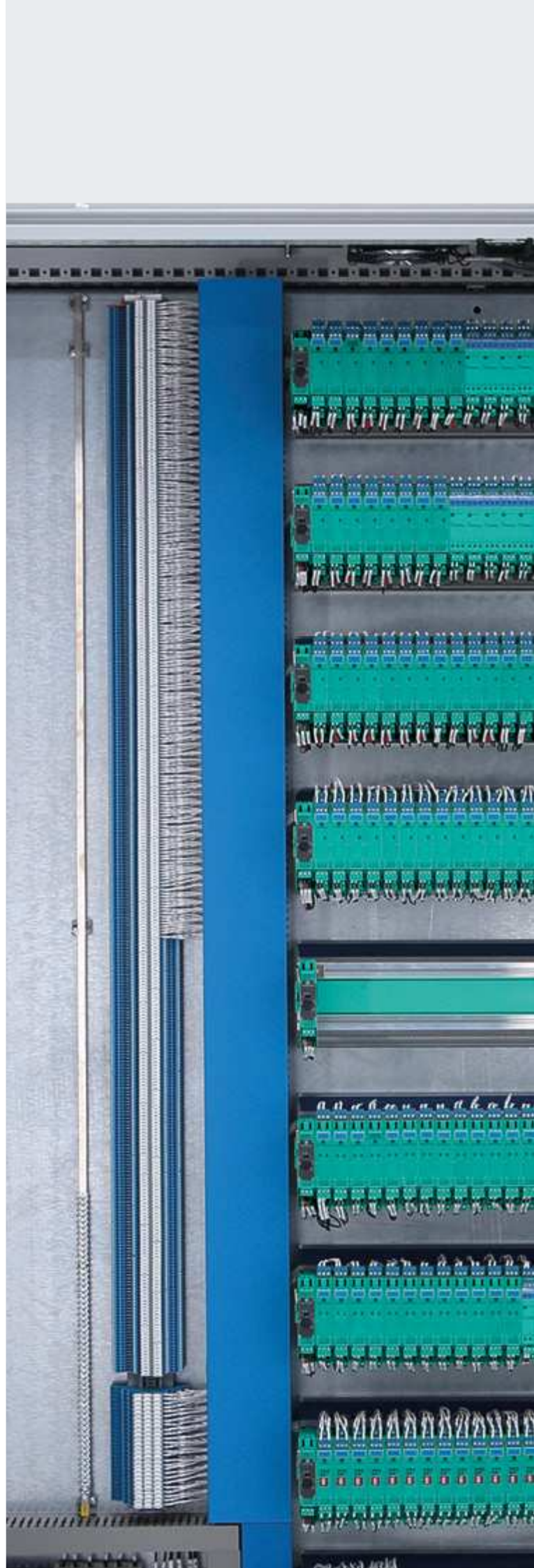
All connection work required during installation and commissioning takes place in the Ex e terminal compartment, along with the operating components. This makes it significantly easier to modify the solutions at a later time.

More information can be found in the Pepperl+Fuchs brochure "Explosion Protection Equipment" and online at www.explosionprotection.com

60 Years of Experience – The Foundation for a Perfect Solution

The more complex the application, the more important the engineering – this holds true especially when you are challenged with creating custom solutions in hazardous areas. Such solutions must provide reliable protection and include all certifications, in addition to meeting the exact requirements and specifications of your application. In our 7 worldwide Solution Engineering Centers (SEC), Pepperl+Fuchs brings together unmatched engineering expertise and decades of proven experience to offer the best possible solution and satisfy our customers' needs on their terms.

Everything from a single source. Following this principle, we offer a clear advantage to customers by controlling the entire supply chain and ensuring that components are manufactured according to the most rigorous quality standards. Efficient manufacturing allows us to meet your demands with speed and flexibility. The options are almost unlimited: based on a large selection of enclosure types and sizes, systems are configured to meet your exact requirements and specifications. All interfaces are installed and all peripherals are integrated by Pepperl+Fuchs, and we have the expertise to combine multiple types of protection methods into one sophisticated engineered solution. These are just some of the many benefits that come with 60 years of experience in explosion protection.





Steps to a Successful Project

The development of your customized solution begins with the selection of your personal contact partner who is familiar with your industry, application, and specific requirements. He or she provides you with support from the outset, during each step of the project process, and is an available resource to provide advice and assistance throughout the entire process.



Customer Specification



- Local support from system and application specialists
- Evaluation of customer requirements
- Analysis of customer requirements/ specifications
- Definition of project objectives and scope of services

Solution Proposal



- Budget proposal
- Listing of scope of services with description of system components
- Creation of detailed draft solutions
- Project schedule
- Presentation of possible alternative solutions
- Solution specification with the customer and final decision

Specification and Design



- Definition of project specification
- Performance of detailed engineering: creation of parts lists, production documents, and customer approval drawings
- Project schedule planning taking account of supply-chain procurement times
- Detailed costs calculations
- Customer approval for production



Manufacture



- Procurement of purchased parts
- Mounting and assembly
- Global production sites with ISO 9000 certification
- Continual quality control

Inspection, Acceptance, and Logistics



- Internal inspection and functional test of all components
- Test and acceptance by the customer (FAT)
- Appropriate packaging and delivery

Certification and Documentation



- Complete certification
- Creation of project documentation by engineers
- Where necessary, preparation of all project documents for transfer into the customer's documentation system
- Documentation of all purchased parts
- Creation of test reports and acceptance certificates

More information can be found at
www.pepperl-fuchs.com/solution-engineering

Optimum Integration for Every Application

A large selection of field enclosures with different designs and materials means a wide range of options for individual customer solutions. From small boxes with one single component to fully equipped large control cabinets, the optimum solution that saves the most space for every application will be designed.



Fieldbus Junction Boxes

FieldConnex FieldBarrier in stainless steel enclosure, ready for commissioning in Zone 1



Remote I/O Field Units

Remote I/O LB in stainless steel enclosure, ready for commissioning in Zone 2



Control and Distribution Panels

Control panel with intrinsic safety barriers in flameproof enclosure Ex d IIB for Zone 1

Fieldbus Junction Boxes

- Intrinsically safe connection of several field devices to a trunk using FieldConnex FieldBarriers or Segment Protectors
- Multifunction terminal (option) for live disconnect and hot swap of fieldbus components
- Integrated lightning protection module
- Simple connection and marshalling of field devices

Remote I/O Field Units

- Installation in stainless steel and GRP enclosures
- Reliable protection of all components and accessories against environmental influences
- Suitable for use in areas with stringent hygiene requirements
- Simple installation of the system, which is delivered ready for operation, using freely configurable terminals and cable glands

Control and Distribution Panels

- Use of any type of installation and automation components in dangerous and harsh ambient conditions using flameproof enclosures and accordingly certified operating elements
- Activation of intrinsically safe sensors and actuators via integrated interface modules
- Monitoring of processes using indicators visible through window
- Ready for connection and completely certified by delivery



Industrial Monitors and HMI Solutions

Operator workstation in stainless steel housing for Zone 1/Div. 1



Purge and Pressurization Systems

Redundant purge system Series 6000 for Zone 1



Interface Cabinet Solutions

H-System intrinsic safety barriers with accessories in stainless steel enclosure

Hazardous Location HMIs

- Development, design, manufacturing and testing of complete HMI solutions by specialists in the Solution Engineering Centers (SEC)
- ATEX- and UL 508-certified panel shops for hazardous areas (NNNY and 698A)
- Modular concept with customized components based on standard hardware
- Integration of components from all manufacturers

Purge Solutions

- Simple, cost-effective protection for the installation of non-explosion-protected electrical apparatus in hazardous areas
- Solutions in accordance with ATEX, IECEx, NEC, and CEC

Interface Cabinet Solutions

- Planning, installation, and ready-for-connection delivery of interface modules for a wide range of functions in accordance with customer specifications
- Arrangement of all required components, such as fans, power supplies, circuit breakers, and cabinet lighting for an optimum solution
- Integration of components from every manufacturer according to the customer's specifications

More information can be found at
www.pepperl-fuchs.com/solution-engineering

Staying in touch. The world over.

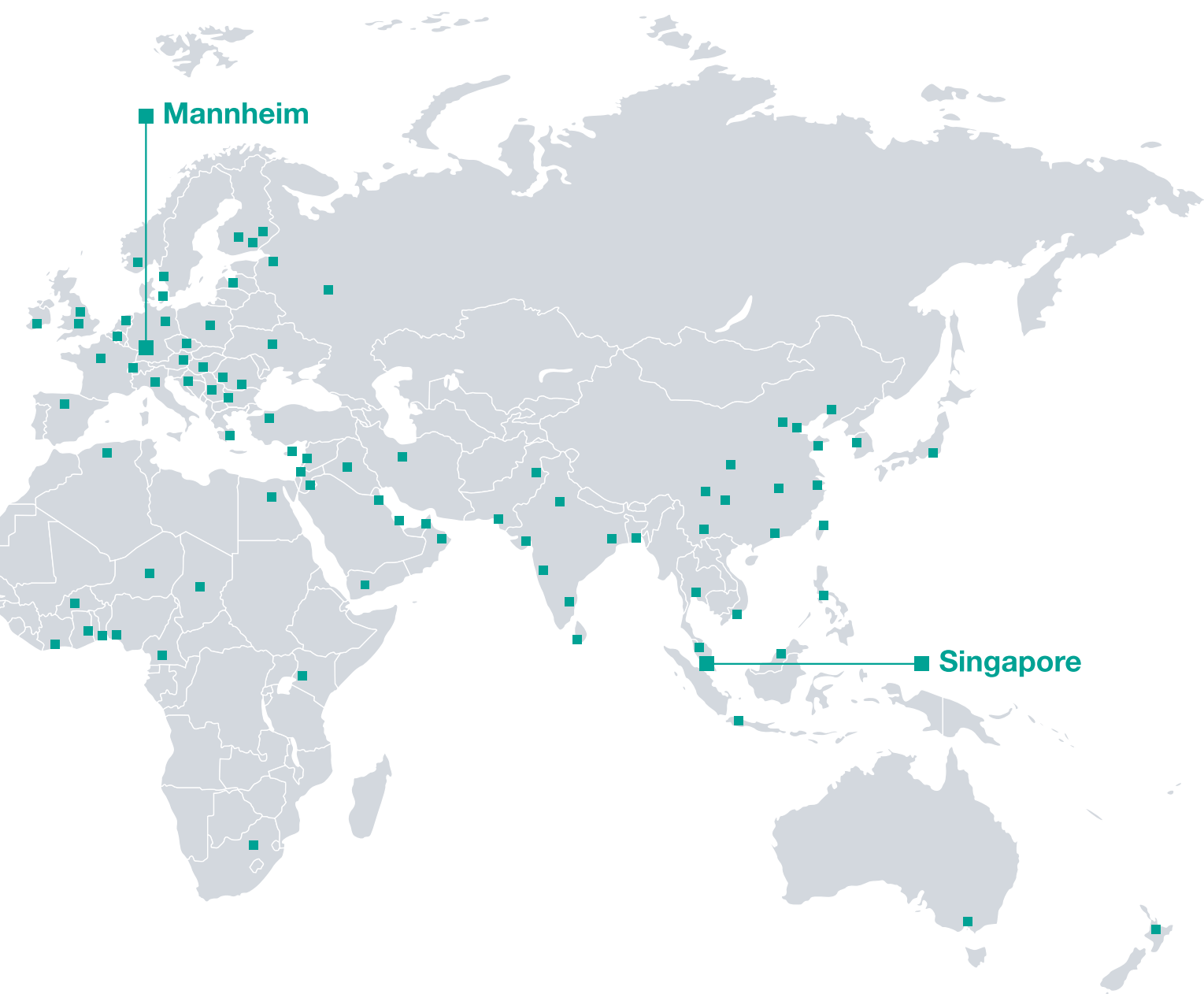
Good customer relationships need care and attention. They are an indication of genuine interest, trust, and a cooperative spirit: the foundation of Pepperl+Fuchs' strengths. No matter where you might be, we are always nearby. And we speak your language – in more than 140 countries the world over.



At home on all continents

Our customers are at the center of all our activities. Our world-wide network ensures that we provide them with the best possible service and support. Our world headquarters in Mannheim services Europe through a network of more than 40 affiliates. Asia is handled by our office in Singapore, with more than 1000 employees in manufacturing, service, and sales. And our North American headquarters in Twinsburg, Ohio, is responsible for a comprehensive network of offices and sales partners in the USA, Canada, and Mexico.

No matter where in the world you may be, Pepperl+Fuchs is right nearby – and always there for you.



Your automation, our passion.

Explosion Protection

- Intrinsically Safe Barriers
- Signal Conditioners
- Fieldbus Infrastructure
- Remote I/O Systems
- HART Interface Solutions
- Wireless Solutions
- Level Measurement
- Purge and Pressurization Systems
- Industrial Monitors and HMI Solutions
- Electrical Explosion Protection Equipment
- Solutions for Explosion Protection

Industrial Sensors

- Proximity Sensors
- Photoelectric Sensors
- Industrial Vision
- Ultrasonic Sensors
- Rotary Encoders
- Positioning Systems
- Inclination and Acceleration Sensors
- AS-Interface
- Identification Systems
- Logic Control Units
- Connectivity



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