

### **FEATURES**

- · Single setpoint, fixed deadband
- · Single setpoint, adjustable deadband
- · Dual setpoint









Ashcroft® is a supplier of highly reliable switches and controls for industrial and process applications. We stress total value to the customer. We begin with rock-solid designs, matching the most appropriate technology with the safety and reliability requirements of the applications. Materials of construction are specified to the exacting standards of Ashcroft®, and product is built to last in the toughest applications. Our modern, responsive manufacturing facility in Connecticut is supported by an extensive network of stocking distributors and factory sales offices located in virtually every part of the world. Special application assistance is always only a telephone call away.

Ashcroft® pressure and temperature switches are designed for the tough applications where conventional designs often don't measure up. A rugged 316 SS or epoxy-coated aluminum enclosure gives uncompromising protection.

Materials of construction have been selected for long life. A wide variety of precision switch elements, including hermetically sealed contacts for added reliability and safety are available to meet every application requirement. The actuators we use have been proven in more than 40 years of service in the world's plants and mills. Multiple features such as dual setpoints and adjustable deadbands are offered. Special designs are available for fire safety, limit control and other stringent requirements. Ease of use is stressed to improve reliability of the installation.

G- and L-Series switches are currently being used successfully in pulp and paper mills, refineries, chemical and petrochemical plants, pharmaceutical plants, dairies, breweries, water and sewage treatment plants, steel mills, and other tough environments. Typical applications are on compressors, pumps, paint spraying equipment, boilers and burners, turbines, reverse osmosis systems, filters and presses.







### **Pressure & Differential Pressure Switches**

G- and L-Series pressure, differential pressure and vacuum switches use two different actuators depending on setpoint requirements. For setpoints between 2 and 3000 psi, the simple, rugged diaphragm- sealed piston actuator is used. This design features high reliability and a choice of actuator seal materials for virtually every application. An optional welded design is also available for setpoints up to 1000 psi for

maximum reliability. This design is available in 316 SS or Monel. Differential pressure models use a unique dual-diaphragm- sealed piston design that features very high static operating pressures and small size.

For setpoints between 4.5 and 150 inches of H<sub>2</sub>O, a large diaphragm is used for increased sensitivity in both pressure and differential pressure designs with good choice of materials of construction.

All standard models feature ±1 percent of range setpoint repeatability and a minimum of 400 percent of range proof pressures.

These standard designs perform well in applications where shock and vibration could be a problem and may be used with Ashcroft® diaphragm seals in extreme services such as slurries or abrasive process fluids.

PRESSURE/V	ACUUM SWITCHES												
		Approximate Deadband (Buna-N Diaphragm) <sup>(2)</sup>											
		Rat	ings	LPA-GPA(3)		LPS-	GPS <sup>(4)</sup>		LPD-GPD <sup>(4)</sup>				
Nom	inal Range <sup>(1)</sup>	Droof noi	Minimum		Switch Element								
NOIII	iliai haliye <sup>w</sup>	Proof psi	Burst psi	J, H	G	J, H	K, F	P	GG	JJ, HH	KK,FF	PP	
Vacuum													
-30" Hg	-760mm Hg	250	400	6-24	2.5-4	4-6	1-2	1-2.5	3-5.5	4-6.5	1-2	1-2.5	
Compound													
-30" Hg/	-760mm Hg/	250	400	6-24	2.5-4	4-6	1-2	1-2.5	3-5.5	4-6.5	1-2	1-2.5	
15 psi	1.0 kg/cm <sup>2</sup>			3-12	1-2.5	1-3.5	0.5-1.5	0.5-2	1.5-3.5	1.5-4	1-2	1-2	
Pressure													
30″ H₂0	750mm H₂0	20	35	4.0-27	1.5-3.5	2.0-4.0	0.5-1.0	0.7-2.0	2.1-4.9	2.8-5.6	0.7-1.4	0.7-2.8	
60″ H₂0	1500mm H <sub>2</sub> 0	20	35	5.0-54	1.5-4.	2.5-5.0	0.5-1.4	1.0-2.5	3-5.6	3.5-7.0	0.7-2.0	2-3.5	
100″ H₂0	2500mm H <sub>2</sub> 0	20	35	8.5-90	2.0-5.5	4.0-8.5	1.0-2.0	1.4-3.0	4-7.7	5.6-11.7	1.4-2.8	2-4.2	
150″ H₂0	3750mm H <sub>2</sub> 0	20	35	18-135	5.0-11	10-18	1.5-3.0	2.0-6.0	7.0-16	14-25.1	2.1-4.2	5-9.2	
15 psi	1 kg/cm <sup>2</sup>	500	1500	2.5-13	1.0-1.5	1.0-2.5	0.5-1.0	0.75-1.5	1.4-2.1	1.4-3.5	.7-1.4	1-1.4	
30 psi	2 kg/cm <sup>2</sup>	500	1500	3.0-27	1.0-2.8	1.0-3.2	.75-1.5	1-1.8	1.4-5	3-6	1-2.1	1.4-2.5	
60 psi	4 kg/cm <sup>2</sup>	500	1500	5.0-54	2.0-4.0	2.0-4.5	1.0-2.0	1.0-2.5	3-7	4-8	1.4-2.8	1.4-3.5	
100 psi	7 kg/cm <sup>2</sup>	1000	3000	10-90	3-6	5.0-10	1.0-2.5	1.4-3.2	7-12	7.0-14	1.4-3.5	3-7	
200 psi	14 kg/cm <sup>2</sup>	1000	3000	18-180	7-14	10-18	1.0-4.0	5.0-8.0	10-23	14-25	1.4-5.6	7.0-11.2	
400 psi	28 kg/cm <sup>2</sup>	2400	3000	45-360	16-30	16-45	4.0-8.0	5.0-15	22-42	22-63	5.6-11.2	7.0-21	
600 psi	42 kg/cm <sup>2</sup>	2400	3000	75-540	16-50	20-75	5.0-15	6.0-25	22-70	28-105	7.0-21	8.0-35	
1000 psi	70 kg/cm <sup>2</sup>	12,000(7)	14,000	160-900	75-130	50-160	7.0-30	10-85	70-180	70-223	10-42	14-119	
2000 psi	140 kg/cm <sup>2</sup>	12,000	14,000	350-1800	150-200	150-350	20-50	25-110	209-279	209-488	28-70	35-154	
3000 psi	210 kg/cm <sup>2</sup>	12,000	14,000	400-2600	180-250	180-400	30-70	30-190	251-349	251-558	42-98	42-226	

DIFFERENTIAL PRESSURE SWITCHES <sup>(6)</sup>												
Overpressure			Approximate Deadband (Buna-N Diaphragm) <sup>(5,2)</sup>									
Ratin		ings	LDA-GDA <sup>(3)</sup> LDS-GDS <sup>(4)</sup>					LDD-GDD <sup>(4)</sup>				
Non	inal Pango(1)	Static psi	Minimum Switch Element									
Nominal Range <sup>(1)</sup>		Static psi	Proof psi	J, H	G	J, H	K, F	P	GG	JJ, HH	KK,FF	PP
Differential Pressure												
30" H <sub>2</sub> 0	750mmH₂0	5.4	21.6	4.0-27	1.5-3.5	2.0-4.0	0.5-1.0	0.7-2.0	2.1-4.9	2.8-5.6	0.7-1.4	0.7-2.8
60″ H₂0	1500mmH₂0	5.4	21.6	5.0-54	1.5-4.0	2.5-5.0	0.5-1.4	1.0-2.5	2.5-6	3.5-7.0	0.7-2.0	2-3.5
100″ H₂O	2500mmH <sub>2</sub> 0	5.4	21.6	8.5-90	4.0-5.5	4.0-8.5	1.0-2.0	1.4-3.0	5.6-7.7	5.6-11.9	1.4-2.8	2-4.2
150″ H₂O	3750mmH₂0	5.4	21.6	18-135	5.0-11	10-18	1.5-3.0	2.0-6.0	7.0-15.4	14-25.2	2.1-4.2	2.8-8.4
30 psid	2 kg/cm <sup>2</sup>	500	2000	3.0-27	1.0-2.5	1.0-3.0	1.0-1.5	1.0-1.8	2-5	3-6	1-2.1	1.4-2.4
60 psid	4 kg/cm <sup>2</sup>	500	2000	5-54	2-4	2-4.5	1-2	1-2.5	3-7	4-8	1.4-2.8	1.4-3.5
200 psid	14 kg/cm <sup>2</sup>	1000	4000	18-180	10-15	10-18	1.0-4.0	5.0-8.0	14-23	14-30	1.4-5.6	7.0-11.2
400 psid	28 kg/cm <sup>2</sup>	1000	8000	45-360	16-30	16-45	4.0-8.0	5.0-15	22-42	22-63	5.6-11	7.0-21

#### NOTES:

Teflon: Multiply Buna N value by 1.2 Multiply Buna N value by 1.7 Stainless Steel: Multiply Buna N value by 1.7 Monel:

<sup>1.</sup> Switches may generally be set between 15% and 100% of nominal range on increasing or decreasing pressure. Consult factory for applications where setpoints must be

<sup>2.</sup> All deadbands are give The nominal range column. Deadbands shown are for switches with Buna N diaphragm. Approximate deadbands for optional diaphragms: Viton: Multiply Buna N value by 1.4

<sup>3.</sup> Deadbands for LPA, LDA, GPA, and GDA are adjustable

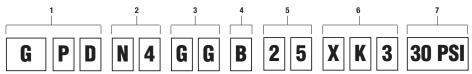
between the values shown for all diaphragm materials 4. Deadbands for LPS, LPD, LDS, LDD, and GPS, GPD, GDS, GDD models are fixed within the range of values shown.

<sup>5.</sup> Deadbands given are for zero static working pressure.

<sup>6.</sup> Psid models cannot be used in vacuum applications. 7. Proof pressure for stainless steel diaphragms is 4000 psi.



### G- and L-SERIES PRESSURE SWITCH AND DIFFERENTIAL PRESSURE SWITCH ORDERING INFORMATION



### 1 - FUNCTION

**GPS/LPS -** Pressure control, single setpoint, fixed deadband.

**GPA/LPA -** Pressure control, single setpoint, adjustable deadband.

**GPD/LPD -** Pressure control, two independently adjustable setpoints, fixed deadband.

**GDS/LDS -** Differential pressure control, single setpoint, fixed deadband.

GDA/LDA - Differential pressure control, single setpoint, adjustable deadband.

**GDD/LDD** - Differential pressure control, two independently adjustable setpoints, fixed deadband.

### 2 – ENCLOSURE

N4 - NEMA 4, 4X L-Series: Epoxy Coated, Die Cast Aluminum, IP66 G-Series: 316 SS IP65

3 – SWITCH ELEMENTS FOR GPA/LPA, GDA/LDA CONTROLS									
Description/Maximum Electrical Ratings Code UL/CSA listed									
Н	General purpose	10A,125/250 Vac 1/2A, 125 Vdc 1/4A, 250 Vdc							
J	Hermetically sealed switch, general purpose	11A, 125/250 Vac 5A, 30 Vdc							

### SWITCH ELEMENTS FOR FOR GPD/LPD, GPS/LPS, LDD/GDD & LDS/GDS CONTROLS

Code							
Single	Dual	Switch elements UL/CSA listed					
K <sup>(4)</sup> KK		Narrow deadband	15A, 125/250 Vac				
F <sup>(4)</sup>	FF	Sealed environment proof	15A, 125/250 Vac				
G <sup>(5)</sup>	GG	General purpose	15A, 125/250/480 Vac 1/2A, 125 Vdc 1/4A, 250 Vdc				
<b>P</b> (3)	PP	Hermetically sealed switch, narrow deadband	5A, 125/250 Vac				
J	IJ	Hermetically sealed switch, general purpose	11A,125/250 Vac 5A, 30 Vdc				
W	ww	Ammonia service	15A, 125/250 Vac				
С	CC	Heavy duty ac	22A, 125/250 Vac				
S <sup>(18)</sup>		Heavy duty dc	10A, 125 Vac or dc 1/8 HP, 125 Vac or dc				
Υ	YY	High temp. 300°F	15A, 125/250 Vac				
U <sup>(17)</sup>	UU <sup>(17)</sup>	Manual reset trip on increasing	15A, 125/250 Vac				
E <sup>(17)</sup> EE <sup>(17)</sup>		Manual reset trip on decreasing	15A, 125/250 Vac				
L	ш	Hermetically sealed switch, gold contacts	5A, 125/250 Vac				
M MM		Low level, gold contacts	1A, 125/250 Vac				

4 – ACTU	4 – ACTUATOR SEAL <sup>(1)</sup>										
	Process		Rai	nge							
Code & Material	Temp.(2) Limits °F	Vac ″H₂O	0-600 psi	1000 psi	2000- 3000 psi						
B-Buna-N	0 to 150	•	•	•	•						
V-Viton	20 to 300	•	•	•							
T-Teflon	0 to 150	•	•	•	•						
S-St.St(13)	0 to 300		•	•							
P-Monel(13)	0 to 300		•								

5 – PRESS	URE CONNECTION(1)						
Order Code							
25	1/4 NPT Female						
	Standard on Pressure						
	and D/P						
06	1/4 NPT Female and						
	1/2 NPT Male Combination						
	Pressure Only						
07	½ NPT Female						

I	7 – NOMINAL RANGE
	See page 3

#### NOTES:

- 1. These items are wetted by process fluid.
- Ambient operating temperature limits –20 to 150°F, all styles. Setpoint shift of ±1% of range per 50°F temperature change is normal. Switches calibrated at 70°F reference.
- 3. Estimated dc rating, 2.5A, 28 Vdc (not UL listed).
- 4. Estimated dc rating, 4A, 28 Vdc (not UL listed).
- 5. Not UL listed at 480 Vac.
- 6. Standard on G Series "H2O ranges
- 7. Supply static pressure for D/P switches.
- 8. Stainless steel diaphragm only.
- 9. Not available with Buna-N diaphragm
- 10. Available with GPS/LPS and GDS/LDS models.
- 11, LDS, Buna N and Viton diaphragm only.
- 12. LPS, stainless steel diaphragm only.
- 13. All welded available on pressure models only.
- 14. Order switch and 15-320SX-02T CG seal.
- 15. Order switch and 20-320SX-02T CG seal.
- 16. Not available for temperature ranges.
- 17. Available on L-Series only.18. Not available with dual setpoints.

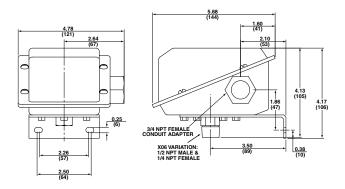
6 – G-, L-S	SERIES PRESSURE SWITCH OPTI	ONS					
		Available					rential
		Ser	Series		Pressure		sure
Code	Description	G	L	psi	Ή₂0	psid	"H₂0
XCH	Chained Cover	•	•	•	•	•	•
XFP	Fungus Proof	•	•	•	•	•	•
XFS <sup>(7)</sup>	Factory-Adjusted Setpoints	•	•	•	•	•	•
XG5(11)	Gas/Oil UL Limit Control to 150 "H20 LDS only		•			•	
XG6 <sup>(13)</sup>	Gas/Oil UL Limit Control to 600 psi LPS only	si •					
XG8(12)	Steam Limit Control to 300 psi		•	•			
XG9 <sup>(8)</sup>	XG9 <sup>(6)</sup> Fire Safe Actuator High Operating Pressure for H2O Ranges:		•	•			
XHX	40 PSI Static (Pressure and D/P) 100 PSI Proof (Pressure) 160 PSI Proof (D/P)	•	•		•	•	
XJL	3/4" to 1/2" Reducing Bushing	•	•	•	•	•	•
XK3	Terminal Blocks	•	•	•	•	•	•
XNH	Tagging Stainless Steel	•	•	•	•	•	•
XPK	Pilot Lights		•	•	•	•	•
XPM	3/4" Sealed Conduit Connection with 16" Lead Wires						
XTA <sup>(6)</sup>	316SS Pressure Connection for "H2O Ranges						
XUD(6)	316SS Pressure Connection for psid Ranges						
X2C(10)	DPDT with Single Setpoint Adjustment						
X6B <sup>(9)</sup>	Cleaned for Oxygen Service	•	•	•		•	
XFM(16)	FM Approval		•	•	•	•	•
ХЗА	1½" Sanitary Seal with Glycerin Fill (14)	•	•				
	2" Sanitary Seal with Glycerin Fill (15)	•			•		
XHS	High Static Operating Pressure for PSI Range D/P						

Additional options available, consult your Ashcroft® representative.

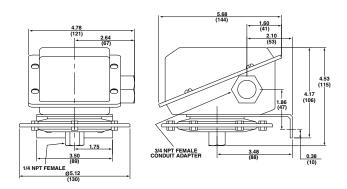


### Dimensions - G-Series

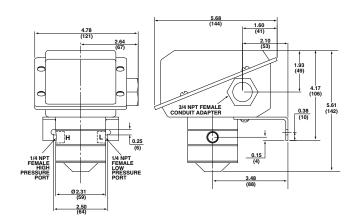
### Pressure Switch - psi Ranges



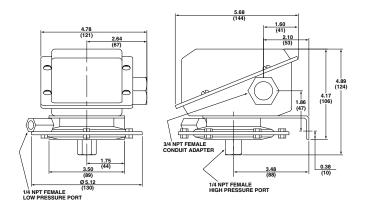
# Pressure Switch – Inches Of Water Ranges



# Differential Pressure Switch – psi Differential Ranges

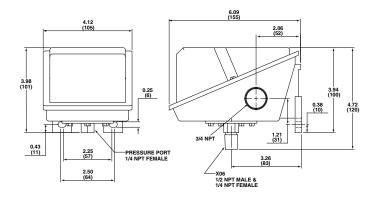


# Differential Pressure Switch – Inches Of Water Ranges

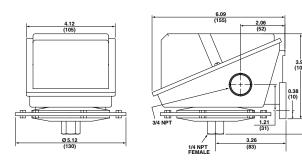




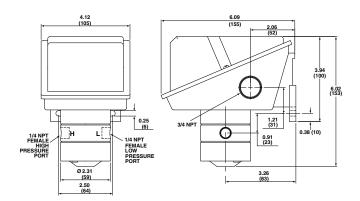
# *Dimensions – L-Series*Pressure Switch – psi Ranges



# Pressure Switch – Inches Of Water Ranges



# Differential Pressure Switch – psi Differential Ranges



# Differential Pressure Switch – Inches Of Water Ranges

